Data sheet



SIMATIC S7-1500, CPU 1517-3 PN/DP, Central processing unit with work memory 2 MB for Program and 8 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 3rd interface: PROFIBUS, 2 ns bit performance, SIMATIC Memory Card required

General information	
Product type designation	CPU 1517-3 PN/DP
HW functional status	FS11
Firmware version	V3.0
Product function	
• I&M data	Yes; I&M0 to I&M3
Isochronous mode	Yes; Distributed and central; with minimum OB 6x cycle of 250 μs (distributed) and 1 ms (central)
Engineering with	
STEP 7 TIA Portal configurable/integrated from version	V18 (FW V3.0); V13 Update 3 (FW V1.6) or higher
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	6
Mode selector switch	1
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
 Mains/voltage failure stored energy time 	5 ms
Repeat rate, min.	1/s
Input current	
Current consumption (rated value)	1.55 A
Current consumption, max.	1.9 A
Inrush current, max.	1.9 A; Rated value
l²t	0.4 A ² ·s
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus (balanced)	30 W
Power loss	
Power loss, typ.	24 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
• integrated (for program)	2 Mbyte

• integrated (for data)	8 Mbyte
Load memory	o wibyte
Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	32 Obyte
maintenance-free	Yes
	165
CPU processing times	0.77
for bit operations, typ.	2 ns
for word operations, typ.	3 ns
for fixed point arithmetic, typ.	3 ns
for floating point arithmetic, typ.	12 ns
CPU-blocks	
Number of elements (total)	12 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	8 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	o wibyte, For DBS with absolute addressing, the max. size is 64 KB
	0 65 535
Number range Size, max	
• Size, max.	1 Mbyte
	0 65 535
Number range Size may	0 65 535
• Size, max.	1 Mbyte
OB	A Mb. 4-
Size, max. Number of free sizes ORs.	1 Mbyte
Number of free cycle OBs	100
Number of time alarm OBs	20
Number of delay alarm OBs	20
Number of cyclic interrupt OBs	20; with minimum OB 3x cycle of 100 μs
Number of process alarm OBs	50
Number of DPV1 alarm OBs	3
Number of isochronous mode OBs	3
Number of technology synchronous alarm OBs	2
 Number of startup OBs 	100
 Number of asynchronous error OBs 	4
 Number of synchronous error OBs 	2
Number of diagnostic alarm OBs	1
Nesting depth	
per priority class	24
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	768 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 700 KB
Extended retentive data area (incl. timers, counters, flags), max. Flag	8 Mbyte; When using PS 6 0W 24/48/60 V DC HF
• Size, max.	16 kbyte
♥ SIZE, IIIAX.	10 KDYLE

- Number of alack magnetics	Or O should recommend by the supplier to a should recommend by the
Number of clock memories Data blacks	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	Van
Retentivity adjustable	Yes
Retentivity preset	No
Local data	0411 1 401/0 11 1
per priority class, max.	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	16 384; max. number of modules / submodules
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	32 kbyte; Max. 32 KB via X1; max. 8 KB via X2 or X3
— Outputs (volume)	32 kbyte; Max. 32 KB via X1; max. 8 KB via X2 or X3
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
Number of subprocess images, max.	32
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• integrated	1
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
integrated	2
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack	
 Modules per rack, max. 	32; CPU + 31 modules
Number of lines, max.	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
supported	Yes
• to DP, master	Yes
• in AS, master	Yes
• in AS, slave	Yes
• on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	2
Number of PROFIBUS interfaces	1
1. Interface	
Interface types	
• RJ 45 (Ethernet)	Yes; X1
Number of ports	2
integrated switch	Yes
Protocols	100
• IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET TO Controller PROFINET TO Device	Yes
▼ FINOLINE FIO DEVICE	103

• SIMATIC communication Yes • Open IE communication Yes; Optionally also encrypted Web server Yes Media redundancy Yes PROFINET IO Controller Services - PG/OP communication Yes - Isochronous mode Yes - Direct data exchange Yes; Requirement: IRT and isochronous mode (MRPD optional) Yes - IRT PROFlenergy Yes; per user program - Prioritized startup Yes; Max. 32 PROFINET devices - Number of connectable IO Devices, max. 512; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET - Of which IO devices with IRT, max. 64 512 - Number of connectable IO Devices for RT, max. - of which in line, max. - Number of IO Devices that can be simultaneously 8: in total across all interfaces activated/deactivated, max. - Number of IO Devices per tool, max. 8 - Updating times The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data Update time for IRT — for send cycle of 250 µs 250 µs to 4 ms — for send cycle of 500 µs 500 µs to 8 ms - for send cycle of 1 ms 1 ms to 16 ms 2 ms to 32 ms - for send cycle of 2 ms - for send cycle of 4 ms 4 ms to 64 ms — With IRT and parameterization of "odd" send cycles Update time = set "odd" send clock (any multiple of 125 μ s: 375 μ s, 625 μ s ... 3 875 µs) Update time for RT — for send cycle of 250 µs 250 µs to 128 ms 500 µs to 256 ms — for send cycle of 500 µs - for send cycle of 1 ms 1 ms to 512 ms - for send cycle of 2 ms 2 ms to 512 ms - for send cycle of 4 ms 4 ms to 512 ms **PROFINET IO Device** Services - PG/OP communication Yes - Isochronous mode No - IRT — PROFlenergy Yes; per user program - Shared device Yes - Number of IO Controllers with shared device, max. activation/deactivation of I-devices Yes; per user program - Asset management record Yes; per user program Interface types • RJ 45 (Ethernet) Yes: X2 Number of ports • integrated switch No Protocols • IP protocol Yes; IPv4 • PROFINET IO Controller Yes • PROFINET IO Device Yes • SIMATIC communication Yes • Open IE communication Yes; Optionally also encrypted • Web server Yes Media redundancy Nο **PROFINET IO Controller** Services

DC/OB communication	Von
PG/OP communication Isochronous mode	Yes No
— Direct data exchange	No
— IRT	No
— PROFlenergy	Yes; per user program
— Prioritized startup	No
 Number of connectable IO Devices, max. 	128; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
 Number of connectable IO Devices for RT, max. 	128
— of which in line, max.	128
 Number of IO Devices that can be simultaneously activated/deactivated, max. 	8; in total across all interfaces
 Number of IO Devices per tool, max. 	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for RT	configured data
— for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
Isochronous mode	No
— ISOCITIONOUS Mode — IRT	No
— PROFlenergy	Yes; per user program
Prioritized startup	No
— Prioritzed startup — Shared device	Yes
Number of IO Controllers with shared device, max.	4
— activation/deactivation of I-devices	Yes; per user program
Asset management record	Yes; per user program
3. Interface	
Interface types	V V0
• RS 485	Yes; X3
Number of ports	1
Protocols a DDOFIBUS DD master	Von
PROFIBUS DP master	Yes
PROFIBUS DP master PROFIBUS DP slave	No
PROFIBUS DP masterPROFIBUS DP slaveSIMATIC communication	
PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master	No Yes
 PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. 	No Yes 48; for the integrated PROFIBUS DP interface
PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master	No Yes
 PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. 	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i,
PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max.	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i,
PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes
PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes
PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes
PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes
PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet)	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes
PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes
PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes
PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes
PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes
PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes
PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED RS 485 Transmission rate, max.	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED RS 485 Transmission rate, max.	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED RS 485 Transmission rate, max. Protocols PROFIsafe	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED RS 485 Transmission rate, max. Protocols PROFIsafe Number of connections	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED RS 485 Transmission rate, max. Protocols PROFIsafe Number of connections Number of connections, max.	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED RS 485 Transmission rate, max. Protocols PROFIsafe Number of connections Number of connections reserved for ES/HMI/web	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes You Yes Yes Yes You Yes Yes Yes You 12 Mbit/s
PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED RS 485 Transmission rate, max. Protocols PROFIsafe Number of connections, max. Number of connections reserved for ES/HMI/web Number of connections via integrated interfaces	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
PROFIBUS DP master PROFIBUS DP slave SIMATIC communication PROFIBUS DP master Number of connections, max. Number of DP slaves, max. Services — PG/OP communication — Equidistance — Isochronous mode — Activation/deactivation of DP slaves Interface types RJ 45 (Ethernet) 100 Mbps Autonegotiation Autocrossing Industrial Ethernet status LED RS 485 Transmission rate, max. Protocols PROFIsafe Number of connections Number of connections reserved for ES/HMI/web	No Yes 48; for the integrated PROFIBUS DP interface 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET Yes Yes Yes Yes Yes Yes Yes Yes You Yes Yes Yes You Yes Yes Yes You 12 Mbit/s

H Sync forwarding	Yes
H-Sync forwarding Media redundancy	1 63
— Media redundancy	only via 1st interface (X1)
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager;
	MRP Client
MRP interconnection, supported	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
— MRPD	Yes; Requirement: IRT
 Switchover time on line break, typ. 	200 ms; For MRP, bumpless for MRPD
 Number of stations in the ring, max. 	50
SIMATIC communication	
PG/OP communication	Yes; encryption with TLS V1.3 pre-selected
• S7 routing	Yes
Data record routing	Yes
 S7 communication, as server 	Yes
 S7 communication, as client 	Yes
User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
 several passive connections per port, supported 	Yes
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; 128 multicast circuits (of which max. 5 via X1)
• DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Encryption	Yes; Optional
Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	. co, otaliaala alla acci pagco
Runtime license required	Yes; "Large" license required
OPC UA Client	Yes; Data Access (registered Read/Write), Method Call
Application authentication	Yes
Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
Number of connections, max.	40
Number of nodes of the client interfaces, recommended max.	5 000
— Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_U max.	300
Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.	20
Number of elements for one call of OPC_UA_MethodGetHandleList, max.	100
Number of simultaneous calls of the client instructions for session management, per connection, max.	1
Number of simultaneous calls of the client instructions for data access, per connection, max.	5
Number of registerable nodes, max.	5 000
-	100
Number of registerable method calls of OPC_LIA_MethodCall_max	
OPC_UA_MethodCall, max. — Number of inputs/outputs when calling	20
OPC_UA_MethodCall, max.	Yes; Data Access (Read, Write, Subscribe), Method Call, Alarms & Condition
OPC_UA_MethodCall, max. — Number of inputs/outputs when calling OPC_UA_MethodCall, max.	

	Basic256Sha256, Aes128Sha256RsaOaep, Aes256Sha256RsaPss
— User authentication	"anonymous" or by user name & password
 — GDS support (certificate management) 	Yes
— Number of sessions, max.	64
 Number of accessible variables, max. 	200 000
 Number of registerable nodes, max. 	50 000
 Number of subscriptions per session, max. 	50
— Sampling interval, min.	10 ms
— Publishing interval, min.	10 ms
Number of server methods, max.	100
 Number of inputs/outputs per server method, max. 	20
 Number of monitored items, recommended max. 	10 000; for 1 s sampling interval and 1 s send interval
— Number of server interfaces, max.	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"
 Number of nodes for user-defined server interfaces, max. 	30 000
Alarms and Conditions	Yes
Number of program alarms	400
Number of alarms for system diagnostics	200
Further protocols	
MODBUS	Yes; MODBUS TCP
Isochronous mode	
Equidistance	Yes
S7 message functions	
Number of login stations for message functions, max.	64
Program alarms	Yes
Number of configurable program messages, max.	10 000; Program messages are generated by the "Program_Alarm" block,
	ProDiag or GRAPH
Number of loadable program messages in RUN, max.	5 000
Number of simultaneously active program alarms	
 Number of program alarms 	2 000
 Number of alarms for system diagnostics 	1 000
 Number of alarms for motion technology objects 	480
Test commissioning functions	
	Yes; Parallel online access possible for up to 10 engineering systems
Joint commission (Team Engineering)	res, Farallel offille access possible for up to 10 engineering systems
Joint commission (Team Engineering) Status block	Yes; Up to 16 simultaneously (in total across all ES clients)
Status block	Yes; Up to 16 simultaneously (in total across all ES clients)
Status block Single step	Yes; Up to 16 simultaneously (in total across all ES clients) No
Status block Single step Number of breakpoints	Yes; Up to 16 simultaneously (in total across all ES clients) No
Status block Single step Number of breakpoints Status/control	Yes; Up to 16 simultaneously (in total across all ES clients) No 20
Status block Single step Number of breakpoints Status/control • Status/control variable	Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes
Status block Single step Number of breakpoints Status/control • Status/control variable • Variables	Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes
Status block Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max.	Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Status block Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max.	Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job
Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max.	Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job
Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing	Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job
Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing	Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job
Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. forcing Forcing Forcing, variables	Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs
Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing Forcing Forcing Number of variables, max.	Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs
Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer	Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200
Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing	Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes
Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max.	Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200
Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. forcing Forcing Forcing Forcing, variables Number of variables, max. Indicate the present Indicate the present Number of entries, max. of which powerfail-proof	Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200
Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof	Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 1 000
Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces	Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 1 000
Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information	Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 1 000
Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED	Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 1 000 8; Up to 512 KB of data per trace are possible
Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED	Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 1 000 8; Up to 512 KB of data per trace are possible
Status block Single step Number of breakpoints Status/control Status/control variable Variables Number of variables, max. of which status variables, max. of which control variables, max. Forcing Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED	Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 1 000 8; Up to 512 KB of data per trace are possible Yes Yes
Status block Single step Number of breakpoints Status/control Status/control Status/control variable Variables Number of variables, max. of which status variables, max. forcing Forcing Forcing Forcing, variables Number of variables, max. Diagnostic buffer present Number of entries, max. of which powerfail-proof Traces Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED RUN/STOP LED ERROR LED MAINT LED	Yes; Up to 16 simultaneously (in total across all ES clients) No 20 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 1 000 8; Up to 512 KB of data per trace are possible Yes Yes Yes Yes

Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool
Number of available Motion Control resources for	10 240
technology objects	10 240
Required Motion Control resources	
— per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
Positioning axis	
Number of positioning axes at motion control cycle	70
of 4 ms (typical value)	
 Number of positioning axes at motion control cycle of 8 ms (typical value) 	128
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Ambient conditions	
Ambient temperature during operation	
• horizontal installation, min.	0 °C
• horizontal installation, max.	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
• vertical installation, min.	0 °C
• vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the
	display is switched off
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
Installation altitude above sea level, max.	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
configuration / header	
configuration / programming / header	
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— CFC	Yes
— GRAPH	Yes
Know-how protection	
	V
 User program protection/password protection 	Yes
 User program protection/password protection Copy protection 	Yes
Copy protection	
	Yes
Copy protection Block protection Access protection	Yes
Copy protection Block protection Access protection protection of confidential configuration data	Yes Yes
Copy protection Block protection Access protection protection of confidential configuration data Password for display	Yes Yes
Copy protection Block protection Access protection protection of confidential configuration data Password for display Protection level: Write protection	Yes Yes Yes Yes Yes Yes
Copy protection Block protection Access protection protection of confidential configuration data Password for display Protection level: Write protection Protection level: Read/write protection	Yes Yes Yes Yes Yes Yes Yes Yes
Copy protection Block protection Access protection protection of confidential configuration data Password for display Protection level: Write protection Protection level: Read/write protection Protection level: Complete protection	Yes Yes Yes Yes Yes Yes
Copy protection Block protection Access protection protection of confidential configuration data Password for display Protection level: Write protection Protection level: Read/write protection Protection level: Complete protection programming / cycle time monitoring / header	Yes
Copy protection Block protection Access protection protection of confidential configuration data Password for display Protection level: Write protection Protection level: Read/write protection Protection level: Complete protection programming / cycle time monitoring / header lower limit	Yes
Copy protection Block protection Access protection protection of confidential configuration data Password for display Protection level: Write protection Protection level: Read/write protection Protection level: Complete protection programming / cycle time monitoring / header lower limit upper limit	Yes
Copy protection Block protection Access protection protection of confidential configuration data Password for display Protection level: Write protection Protection level: Read/write protection Protection level: Complete protection programming / cycle time monitoring / header lower limit upper limit Dimensions	Yes Yes Yes Yes Yes Yes Yes Yes Yes Adjustable minimum cycle time adjustable maximum cycle time
Copy protection Block protection Access protection protection of confidential configuration data Password for display Protection level: Write protection Protection level: Read/write protection Protection level: Complete protection Programming / cycle time monitoring / header I lower limit upper limit Dimensions Width	Yes Yes Yes Yes Yes Yes Yes Yes Yes Adjustable minimum cycle time adjustable maximum cycle time
Copy protection Block protection Access protection protection of confidential configuration data Password for display Protection level: Write protection Protection level: Read/write protection Protection level: Complete protection programming / cycle time monitoring / header lower limit upper limit Dimensions	Yes Yes Yes Yes Yes Yes Yes Yes Yes Adjustable minimum cycle time adjustable maximum cycle time

Weights

Weight, approx. 1 929 g

last modified: 8/7/2023 ☑