## SIEMENS

## Data sheet

## 6ES7412-2EK07-0AB0



SIMATIC S7-400, CPU 412-2 PN Central processing unit with: Work memory 1 MB, (0.5 MB code; 0.5 MB data) interfaces 1st interface MPI/DP 12 Mbit/s, (X1), 2nd interface Ethernet/PROFINET (X5)

| General information                          |  |
|--|--|
| Product type designation                     | CPU 412-2 PN                               |
| HW functional status                         | 01   |
| Firmware version                             | V7.0                                       |
| Product function                             |  |
| Isochronous mode                             | Yes; Via PROFIBUS DP or PROFINET interface |
| Engineering with                             |  |
| <ul> <li>Programming package</li> </ul>      | STEP 7 V5.5 or higher with HSP 262         |
| CiR - Configuration in RUN                   |  |
| CiR synchronization time, basic load         | 100 ms                                     |
| CiR synchronization time, time per I/O byte  | 30 µs                                      |
| Supply voltage                               |  |
| Rated value (DC)                             | Power supply via system power supply       |
| Input current                                |  |
| from backplane bus 5 V DC, typ.              | 1.1 A                                      |
| from backplane bus 5 V DC, max.              | 1.4 A                                      |
| from backplane bus 24 V DC, max.             | 150 mA; 150 mA per DP interface            |
| from interface 5 V DC, max.                  | 90 mA; At the DP interface                 |
| Power loss                                   |  |
| Power loss, typ.                             | 5.5 W                                      |
| Power loss, max.                             | 7 W  |
| Memory                                       |  |
| Type of memory                               | RAM  |
| Work memory                                  |  |
| <ul> <li>integrated</li> </ul>               | 1 Mbyte                                    |
| <ul> <li>integrated (for program)</li> </ul> | 512 kbyte                                  |
| <ul> <li>integrated (for data)</li> </ul>    | 512 kbyte                                  |
| expandable                                   | No   |
| Load memory                                  |  |
| <ul> <li>expandable FEPROM</li> </ul>        | Yes; with Memory Card (FLASH)              |
| <ul> <li>expandable FEPROM, max.</li> </ul>  | 64 Mbyte                                   |
| <ul> <li>integrated RAM, max.</li> </ul>     | 512 kbyte                                  |
| expandable RAM                               | Yes; with Memory Card (RAM)                |
| <ul> <li>expandable RAM, max.</li> </ul>     | 64 Mbyte                                   |
| Backup                                       |  |
| • present                                    | Yes  |
| • with battery                               | Yes; all data                              |
| without battery                              | No   |
| Battery                                      |  |
| Backup battery                               |  |

| • backup ourrent / of backup batton/ / typical   | 190 uA · up to 40 °C   |
|--|--|
| <ul> <li>backup current / of backup battery / typical</li> <li>backup current / of backup battery / maximum</li> </ul> | 180 μA; up to 40 °C<br>850 μA  |
| buffer time / of backup battery / maximum  | Dealt with in the module data manual with the secondary conditions and the |
| • builer time / of backup battery / maximum  | factors of influence   |
| <ul> <li>Feeding of external backup voltage to CPU</li> </ul>  | 5 V DC to 15 V DC  |
| CPU processing times   |  |
| for bit operations, typ.   | 31.25 ns   |
| for word operations, typ.  | 31.25 ns   |
| for fixed point arithmetic, typ.   | 31.25 ns   |
| for floating point arithmetic, typ.  | 62.5 ns  |
| CPU-blocks   |  |
| DB   |  |
| Number, max.   | 3 000; Number range: 1 to 16000  |
| • Size, max.   | 64 kbyte   |
| FB   |  |
| Number, max.   | 1 500; Number range: 0 to 7999   |
| • Size, max.   | 64 kbyte   |
| FC   |  |
| • Number, max.   | 1 500; Number range: 0 to 7999   |
| • Size, max.   | 64 kbyte   |
| OB   |  |
| • Number, max.   | see instruction list   |
| • Size, max.   | 64 kbyte   |
| Number of free cycle OBs   | 1; OB 1  |
| Number of time alarm OBs   | 2; OB 10, 11   |
| <ul> <li>Number of delay alarm OBs</li> </ul>  | 2; OB 20, 21   |
| Number of cyclic interrupt OBs   | 2; OB 32, 35 (shortest cycle that can be set = 500 $\mu$ s)                |
| <ul> <li>Number of process alarm OBs</li> </ul>  | 2; OB 40, 41   |
| <ul> <li>Number of DPV1 alarm OBs</li> </ul>   | 3; OB 55-57  |
| <ul> <li>Number of isochronous mode OBs</li> </ul>   | 2; OB 61-62  |
| <ul> <li>Number of multicomputing OBs</li> </ul>   | 1; OB 60   |
| <ul> <li>Number of background OBs</li> </ul>   | 1; OB 90   |
| <ul> <li>Number of startup OBs</li> </ul>  | 3; OB 100-102  |
| <ul> <li>Number of asynchronous error OBs</li> </ul>   | 9; OB 80-88  |
| Number of synchronous error OBs  | 2; OB 121, 122   |
| Nesting depth  |  |
| <ul> <li>per priority class</li> </ul>   | 24   |
| <ul> <li>additional within an error OB</li> </ul>  | 1  |
| Counters, timers and their retentivity   |  |
| S7 counter   |  |
| • Number   | 2 048  |
| Retentivity  |  |
| — adjustable   | Yes  |
| — lower limit  | 0  |
| — upper limit  | 2 047  |
| — preset   | Z 0 to Z 7   |
| Counting range   |  |
| — lower limit  | 0  |
| — upper limit  | 999  |
| IEC counter  | Vec  |
| • present  | Yes  |
| • Type   | SFB  |
| Number   | Unlimited (limited only by RAM capacity)                                   |
| S7 times   | 2.040  |
| Number   | 2 048  |
| Retentivity  | Ver  |
| — adjustable   | Yes  |
|  |  |
| — lower limit  | 0  |
| — upper limit  | 0<br>2 047   |
|  | 0  |

| ed only by RAM capacity)  |
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| nd load memory (with backup battery)  |
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| bit memory address area   |
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| ax. (with UR1 or UR2)   |
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| xtended   |
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| not be used jointly with CP 443-5 Ext. or CP 443-1 in node                  |
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|   |
|   |
| central controller; no mixed operation of different CP 443-1<br>NET IO mode |
|   |

| • FM                      | Limited by number of slots and number of connections  |
|---------------------------|---|
| • CP, PtP                 | CP 440: Limited by number of slots; CP 441: Limited by number of slots and number of connections  |
| PROFIBUS and Ethernet CPs | 14; In total max. 10 CPs as DP master and PROFINET controller, of which up to 10 IMs or CPs as DP master and up to 4 CPs as PROFINET controller |

|  | to 10 IMs or CPs as DP master and up to 4 CPs as PROFINET controller   |
|--|--|
| Slots  |  |
| required slots   | 1  |
| Time of day  |  |
| Clock  |  |
| <ul> <li>Hardware clock (real-time)</li> </ul>   | Yes  |
| <ul> <li>retentive and synchronizable</li> </ul>   | Yes  |
| Resolution   | 1 ms   |
| <ul> <li>Deviation per day (buffered), max.</li> </ul>   | 1.7 s; Power off   |
| <ul> <li>Deviation per day (unbuffered), max.</li> </ul>   | 8.6 s; For power On  |
| Operating hours counter  |  |
| Number   | 16   |
| Number/Number range  | 0 to 15  |
| Range of values  | SFCs 2, 3 and 4: 0 to 32767 hours SFC 101: 0 to 2^31 - 1 hours   |
| Granularity  | 1 h  |
| retentive  | Yes  |
| Clock synchronization  |  |
| • supported  | Yes  |
| • to MPI, master   | Yes  |
| • to MPI, slave  | Yes  |
| • to DP, master  | Yes  |
| • to DP, slave   | Yes  |
| • in AS, master  | Yes  |
| • in AS, slave   | Yes  |
| on Ethernet via NTP  | Yes; As client   |
| • to IF 964 DP   | No   |
|  | NU   |
| Time difference in system when synchronizing via   | 40   |
| • Ethernet, max.   | 10 ms  |
| • MPI, max.  | 200 ms   |
| Interfaces   |  |
| Interfaces/bus type  | 1 x MPI/PROFIBUS DP, 1 x PROFINET (2 ports)  |
| Number of RS 485 interfaces  | 1; Combined MPI / PROFIBUS DP  |
| 1. Interface   |  |
| Interface type   | MPI/PROFIBUS DP  |
| Isolated   |  |
| Interface types  | Yes  |
| Interface types  |  |
| • RS 485   | Yes<br>Yes   |
|  |  |
| • RS 485   | Yes  |
| <ul><li>RS 485</li><li>Output current of the interface, max.</li></ul>   | Yes  |
| RS 485     Output current of the interface, max.  Protocols  | Yes<br>150 mA  |
| RS 485     Output current of the interface, max.  Protocols     MPI  | Yes<br>150 mA<br>Yes   |
| RS 485     Output current of the interface, max.  Protocols     MPI     PROFIBUS DP master   | Yes<br>150 mA<br>Yes<br>Yes  |
| RS 485     Output current of the interface, max.  Protocols     MPI     PROFIBUS DP master     PROFIBUS DP slave   | Yes<br>150 mA<br>Yes<br>Yes  |
| RS 485     Output current of the interface, max.  Protocols     MPI     PROFIBUS DP master     PROFIBUS DP slave  MPI     Number of connections  | Yes<br>150 mA<br>Yes<br>Yes<br>32; If a diagnostics repeater is used on the line, the number of connection   |
| RS 485     Output current of the interface, max.  Protocols     MPI     PROFIBUS DP master     PROFIBUS DP slave MPI   | Yes<br>150 mA<br>Yes<br>Yes<br>32; If a diagnostics repeater is used on the line, the number of connection<br>resources on the line is reduced by 1  |
| RS 485     Output current of the interface, max.  Protocols      MPI      PROFIBUS DP master      PROFIBUS DP slave  MPI      Number of connections      Transmission rate, max.      Services   | Yes<br>150 mA<br>Yes<br>Yes<br>Yes<br>32; If a diagnostics repeater is used on the line, the number of connection<br>resources on the line is reduced by 1<br>12 Mbit/s  |
| RS 485     Output current of the interface, max.  Protocols      MPI      PROFIBUS DP master     PROFIBUS DP slave  MPI      Number of connections      Transmission rate, max.  Services      — PG/OP communication   | Yes<br>150 mA<br>Yes<br>Yes<br>32; If a diagnostics repeater is used on the line, the number of connection<br>resources on the line is reduced by 1<br>12 Mbit/s<br>Yes  |
| RS 485     Output current of the interface, max.  Protocols      MPI      PROFIBUS DP master     PROFIBUS DP slave  MPI      Number of connections      Transmission rate, max.  Services      — PG/OP communication     — Routing   | Yes<br>Yes<br>Yes<br>Yes<br>32; If a diagnostics repeater is used on the line, the number of connection<br>resources on the line is reduced by 1<br>12 Mbit/s<br>Yes<br>Yes  |
| RS 485     Output current of the interface, max.  Protocols      MPI      PROFIBUS DP master     PROFIBUS DP slave  MPI      Number of connections      Transmission rate, max.  Services      PG/OP communication      — Routing      — Global data communication   | Yes<br>Yes<br>Yes<br>Yes<br>32; If a diagnostics repeater is used on the line, the number of connection<br>resources on the line is reduced by 1<br>12 Mbit/s<br>Yes<br>Yes<br>Yes<br>Yes                            |
| RS 485     Output current of the interface, max.  Protocols      MPI      PROFIBUS DP master     PROFIBUS DP slave  MPI      Number of connections      Transmission rate, max.  Services      — PG/OP communication      — Routing      — Global data communication      — S7 basic communication   | Yes<br>Yes<br>Yes<br>Yes<br>32; If a diagnostics repeater is used on the line, the number of connection<br>resources on the line is reduced by 1<br>12 Mbit/s<br>Yes<br>Yes<br>Yes<br>Yes<br>Yes                     |
| RS 485     Output current of the interface, max.  Protocols      MPI      PROFIBUS DP master     PROFIBUS DP slave  MPI      Number of connections      Transmission rate, max.  Services      — PG/OP communication     — Routing     — Global data communication     — S7 basic communication     — S7 communication   | Yes<br>Yes<br>Yes<br>Yes<br>32; If a diagnostics repeater is used on the line, the number of connection<br>resources on the line is reduced by 1<br>12 Mbit/s<br>Yes<br>Yes<br>Yes<br>Yes<br>Yes<br>Yes              |
| <ul> <li>RS 485</li> <li>Output current of the interface, max.</li> </ul> Protocols <ul> <li>MPI</li> <li>PROFIBUS DP master</li> <li>PROFIBUS DP slave</li> </ul> MPI <ul> <li>Number of connections</li> <li>Transmission rate, max.</li> </ul> Services <ul> <li>PG/OP communication</li> <li>Routing</li> <li>Global data communication</li> <li>S7 basic communication</li> <li>S7 communication</li> <li>S7 communication, as client</li> </ul>  | Yes<br>Yes<br>Yes<br>Yes<br>32; If a diagnostics repeater is used on the line, the number of connection<br>resources on the line is reduced by 1<br>12 Mbit/s<br>Yes<br>Yes<br>Yes<br>Yes<br>Yes<br>Yes<br>Yes<br>Ye |
| <ul> <li>RS 485</li> <li>Output current of the interface, max.</li> <li>Protocols</li> <li>MPI</li> <li>PROFIBUS DP master</li> <li>PROFIBUS DP slave</li> <li>MPI</li> <li>Number of connections</li> <li>Transmission rate, max.</li> <li>Services</li> <li>— PG/OP communication</li> <li>— Routing</li> <li>— Global data communication</li> <li>— S7 basic communication</li> <li>— S7 communication, as client</li> <li>— S7 communication, as server</li> </ul>   | Yes<br>Yes<br>Yes<br>Yes<br>32; If a diagnostics repeater is used on the line, the number of connection<br>resources on the line is reduced by 1<br>12 Mbit/s<br>Yes<br>Yes<br>Yes<br>Yes<br>Yes<br>Yes              |
| <ul> <li>RS 485</li> <li>Output current of the interface, max.</li> </ul> Protocols <ul> <li>MPI</li> <li>PROFIBUS DP master</li> <li>PROFIBUS DP slave</li> </ul> MPI <ul> <li>Number of connections</li> <li>Transmission rate, max.</li> </ul> Services <ul> <li>PG/OP communication</li> <li>Routing</li> <li>Global data communication</li> <li>S7 basic communication</li> <li>S7 communication</li> <li>S7 communication, as client</li> </ul>  | Yes<br>Yes<br>Yes<br>Yes<br>32; If a diagnostics repeater is used on the line, the number of connection<br>resources on the line is reduced by 1<br>12 Mbit/s<br>Yes<br>Yes<br>Yes<br>Yes<br>Yes<br>Yes<br>Yes<br>Ye |
| <ul> <li>RS 485</li> <li>Output current of the interface, max.</li> <li>Protocols <ul> <li>MPI</li> <li>PROFIBUS DP master</li> <li>PROFIBUS DP slave</li> </ul> </li> <li>MPI <ul> <li>Number of connections</li> <li>Transmission rate, max.</li> </ul> </li> <li>Services <ul> <li>PG/OP communication</li> <li>Routing</li> <li>Global data communication</li> <li>S7 basic communication</li> <li>S7 communication</li> <li>S7 communication, as client</li> <li>S7 communication, as server</li> </ul> </li> <li>PROFIBUS DP master</li> </ul> | Yes<br>Yes<br>Yes<br>Yes<br>32; If a diagnostics repeater is used on the line, the number of connection<br>resources on the line is reduced by 1<br>12 Mbit/s<br>Yes<br>Yes<br>Yes<br>Yes<br>Yes<br>Yes<br>Yes<br>Ye |

| Services         -           -         PGUOP communication         Yes           -         Obtail data communication         No           -         Solar data communication         No           -         Solar data communication         Yes           -         Isodonous mode         Yes           -         Solar data contage (slave-to-slave         Yes           -         Direct data exchange (slave-to-slave         Yes           -         Outputs, max.         2 kbyte           -         Outputs, max.         2 kbyte           -         Outputs, max.         244 byte           -         Outputs, max.         244 byte           -         Solar max.         244 byte           -         Solar max.         24 byte           -         Solar max.         32 byte           -         Outputs, max.         32 byte           -         Outputs, max.         32 byte           -<  |      |
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| −         SNCFREZE         Yes           −         SVNCFREZE         Yes           −         Advision/deactivation of DP slaves         Yes           −         Direct data exchange (slave-to-slave communication)         Yes           −         Direct data exchange (slave-to-slave communication)         Yes           Address area         −         Inputs, max.         2 kbyte           −         User data per DP slave, max.         24 kbyte           −         User data per DP slave, max.         244 byte           −         Uuputs, max.         244 byte           −         Outputs, max.         244 byte           −         Outputs, max.         244 byte           −         Outputs, max.         244 byte           −         Softs, max.         243 byte           −         Polyte         Polyte           −         Softs, max.         243 byte           −         Softs, max.         245 byte           −         Softs, max.         245 byte           −         Softs, max.         245 byte           −         Softs, max.         25 yit/visus/softa atomation signens.com/WW.visw/en/13852           •         Softs, max.         25 yit/visus/softa <td></td>  |      |
| − SYNC/FREEZEYes− Activation/deactivation of DP slavesYes− DrV1Yes− DrV1YesAddress area2 kbyte− Inputs, max.2 kbyte− Outputs, max.2 kbyte− User data per DP slave, max.244 byte− User data per DP slave, max.244 byte− Stots, max.25 byte− Stots, max.32 byte− S   |      |
| - Activation/deactivation of DP slaves         Yes           - Direct data exchange (slave-to-slave communication)         Yes           - DPV1         Yes           Address area         2 kbyle           - Uputs, max.         2 kbyle           - Outputs, max.         2 kbyle           - Uputs, max.         2 kbyle           - Uputs, max.         244 byle           - Uputs, max.         244 byle           - Inputs, max.         244 byle           - Outputs, max.         244 byle           - Slots, max.         244 byle           - Solts, max.         244 byle           - Solts, max.         128 byle           PROFIBUS DP slave         128 byle           PROFIBUS DP slave         120 byles           - Transmission rate, max.         12 byle           - Outputs area, max.         12 byle           - Othich consistent, max.         12 byle           - Of OCP communication         No           - Obel data communication         No           - Sortommunication         No           -   |      |
| → Direct data exchange (slave-to-slave communication)     Yes       → DPV1     Yes       Address area     2 kbyte       → Outputs, max.     2 kbyte       → User data per DP slave, max.     244 byte       → User data per DP slave, max.     244 byte       → User data per DP slave, max.     244 byte       → Outputs, max.     244 byte       → Outputs, max.     244 byte       → Dupts, max.     244 byte       → Dupt slave, max.     244 byte       → Stols, max.     245 byte       → Stols, max.     245 byte       → Stols, max.     245 byte       → Number of connections     16       ■ Conduct rate search     No       → Address area, max.     32 byte       → automatic baud rate search     No       → Address area, max.     32 byte       → Ord/O communication     No       → Routing     Yes; with interface active       → St basic communication     No       → ST basic communication     No       → ST basic communication, as server     Yes   |      |
| communication)         Yes           — DPV1         Yes           Address area         2 kbyte           — Outputs, max.         2 kbyte           — Outputs, max.         2 kbyte           — User data per DP slave, max.         244 byte           — Inputs, max.         244 byte           — Outputs, max.         244 byte           — Dottputs, max.         244 byte           — Outputs, max.         244 byte           — Der slot, max.         128 byte           PROFIBUS DP slave         128 byte           PROFIBUS DP slave         128 byte           • Number of connections         16           • GSD file         http://support.automation.signmens.com/WW/view/en/13652           • Transmission rate, max.         32 byte           • automatic baud rate search         No           • Address area, max.         32 byte           • of which consistent, max.         32 byte           Services         — of which consistent, max.           • PG/OP communication         No   |      |
| Address area         - Inputs, max.       2 kbyte         - Outputs, max.       2 kbyte         User data per DP slave, max.       244 byte         - User data per DP slave, max.       244 byte         - Outputs, max.       244 byte         - Outputs, max.       244 byte         - Outputs, max.       244 byte         - Solts, max.       244 byte         - per slot, max.       244 byte         - per slot, max.       128 byte         PROFIBUS DP slave   |      |
|   |      |
| Outputs, max.         2 kbyte           User data per DP slave, max.         244 byte   |      |
| User data per DP slave, max.         244 byte           — luputs, max.         244 byte           — Outputs, max.         244 byte           — Outputs, max.         244 byte           — Outputs, max.         244           — per slot, max.         244           — per slot, max.         128 byte           PROFIBUS DP slave  |      |
| User data per DP slave, max.         244 byte           — luputs, max.         244 byte           — Outputs, max.         244 byte           — Outputs, max.         244 byte           — Outputs, max.         244           — per slot, max.         244           — per slot, max.         128 byte           PROFIBUS DP slave  |      |
| − User data per DP slave, max.244 byte− Inputs, max.244 byte− Outputs, max.244 byte− Outputs, max.244 byte− per slot, max.128 bytePROFIBUS DP slavePROFIBUS DP slave16• GSD filehttp://support.automation.siemens.com/WW/view/en/113652• Transmission rate, max.12 Mbit/s• automatic baud rate searchNo• Address area, max.32 byte• of which consistent, max.32 byte• of which consistent, max.32 byte• of which consistent, max.32 byte• Of botal data per address area, max.32 byte• Of communicationNo• RoutingYes; with interface active• RoutingYes; with interface active• SorticesNo• SorticationNo• ST communicationNo• ST communication, as ceitentYes• ST communication, as cleintYes• ST communication, as cleintYes• Direct data exchange (slave-to-slave communication, as cleintNo• Direct data exchange (slave-to-slave communication, as cleintYes• Direct data exchange (slave-to-slave communication)No• Outputs244 byte• Outputs244 byte• InputsYes• I   |      |
| - Inputs, max.         244 byte           - Outputs, max.         244 byte           - Slots, max.         244           - per slot, max.         248 byte           - per slot, max.         248 byte           - PROFIBUS DP slave         128 byte           PROFIBUS DF slave         16           - GSD file         http://support.automation.siemens.com/WW/view/en/113652           - Transmission rate, max.         12 Mbit/s           - address area, max.         32 byte           - of which consistent, max.         32 byte           - of which consistent, max.         32 byte           - of which consistent, max.         32 byte           - PC/OP communication         Yes; with interface active           - PC/OP communication         Yes; with interface active           - S7 communication, as client         Yes           - S7 communication, as server         Yes           - Direct data exchange (slave-to-slave communication)         No           - Direct data exchange (slave-to-slave co |      |
| Outputs, max.244 byte Slots, max.244 per slot, max.244 per slot, max.244 <b>PROFIBUS DP slavePROFIBUS DP slave</b> • Number of connections16• SSD filehttp://support.automation.siemens.com/WW/view/en/113652• Transmission rate, max.12 Mbit/s• automatic baud rate searchNo• Address area, max.32 byte• Of which consistent, max.32 byte• of which consistent, max.32 byteServices PG/OP communicationYes; with interface active- RoutingYes; with interface active- ST basic communicationNo- ST basic communicationYes- ST communicationYes- ST communicationYes- ST communication, as clientYes- ST communication, as serverYes- Direct data exchange (slave-to-slave communication)No- DPV1NoTransfer memory- Inputs244 byte- Outputs244 byte- Outputs244 byte- Outputs244 byte- Direct data exchange (slave-to-slave communication)No- Direct data exchange (slave-to-slave communication)PROFINET- Inputs244 byte- Outputs244 byte- Out  |      |
|   |      |
| per slot, max.       128 byte         PROFIBUS DP slave       16         • Number of connections       16         • GSD file       http://support.automation.siemens.com/WW/view/en//113652         • Transmission rate, max.       12 Mbit/s         • automatic baud rate search       No         • Address area, max.       32; Virtual slots         • User data per address area, max.       32 byte         - of which consistent, max.       32 byte         Services       -         - PG/OP communication       Yes; with interface active         - Routing       Yes; with interface active         - S7 basic communication       No         - S7 communication, as client       Yes         - DPV1       No         Transfer memory       -         - Inputs       244 byte         - Outputs       244 byte         2 Interface type       PROFINET         Interface type       PROFINET   |      |
| PROFIBUS DP slave         • Number of connections       16         • GSD file       http://support.automation.siemens.com/WW/view/en//113652         • Transmission rate, max.       12 Mbit/s         • automatic baud rate search       No         • Address area, max.       32 Virtual slots         • User data per address area, max.       32 byte         — of which consistent, max.       32 byte         Services       —         — PG/OP communication       Yes; with interface active         — Routing       Yes; with interface active         — Global data communication       No         — S7 basic communication       No         — S7 communication, as server       Yes         — S7 communication, as client       Yes         — S7 communication, as server       Yes         — DPV1       No         Transfer memoy       —         — Inputs       244 byte         — Outputs       244 byte         2 Interface type       PROFINET         Interface type       PROFINET   |      |
| • Number of connections       16         • GSD file       http://support.automation.siemens.com/WW/view/en/113652         • Transmission rate, max.       12 Mbit/s         • automatic baud rate search       No         • Address area, max.       32; Virtual slots         • User data per address area, max.       32 byte         - of which consistent, max.       32 byte         Services       -         - PG/OP communication       Yes; with interface active         - Routing       Yes; with interface active         - Global data communication       No         - S7 basic communication       No         - S7 communication       Yes         - S7 communication, as client       Yes         - Direct data exchange (slave-to-slave communication)       No         - Direct data exchange (slave-to-slave communication)       No         - Direct data exchange (slave-to-slave communication)       No         - Direct data exchange (slave-to-slave communication)       Yes         - Unputs       244 byte  |      |
| • GSD filehttp://support.automation.siemens.com/WWI/view/en/113652• Transmission rate, max.12 Mbit/s• automatic baud rate searchNo• Address area, max.32; Virtual slots• User data per address area, max.32 byte- of which consistent, max.32 byteServices PG/OP communicationYes; with interface active- RoutingYes; with interface active- Global data communicationNo- S7 basic communicationNo- S7 communicationYes- S7 communication, as clientYes- S7 communication, as serverYes- Direct data exchange (slave-to-slave communication)No- DPV1NoTransfer memory Inputs244 byte- Outputs244 byte2 Interface typePROFINETIsolatedPROFINET   |      |
| Transmission rate, max.12 Mbit/s• automatic baud rate searchNo• Address area, max.32; Virtual slots• User data per address area, max.32 byte- of which consistent, max.32 byteServices PG/OP communicationYes; with interface active- RoutingYes; with interface active- S7 basic communicationNo- S7 communicationYes- S7 communicationYes- S7 communicationYes- S7 communicationYes- S7 communication, as clientYes- S7 communication, as serverYes- Direct data exchange (slave-to-slave communication)No- DPV1NoTransfer memory244 byte- Outputs244 byte- Outputs244 byte- Direct face typePROFINETInterface typePROFINETIsolatedYes  |      |
| • automatic baud rate searchNo• Address area, max.32; Virtual slots• User data per address area, max.32 byte- of which consistent, max.32 byteServices PG/OP communicationYes; with interface active- RoutingYes; with interface active- Global data communicationNo- S7 basic communicationNo- S7 communicationYes- S7 communicationYes- S7 communicationYes- S7 communication, as clientYes- S7 communication, as serverYes- Direct data exchange (slave-to-slave communication)No- DPV1NoTransfer memory244 byte- lnputs244 byte- Outputs244 byte2 Interface typePROFINETInterface typePROFINETIsolatedYes   |      |
| • Address area, max.       32; Virtual slots         • User data per address area, max.       32 byte         - of which consistent, max.       32 byte         Services       32 byte         - PG/OP communication       Yes; with interface active         - Routing       Yes; with interface active         - Global data communication       No         - S7 basic communication       No         - S7 communication       Yes         - S7 communication, as client       Yes         - S7 communication, as erver       Yes         - Direct data exchange (slave-to-slave communication)       No         - DPV1       No         Transfer memory       244 byte         - Outputs       244 byte         2 Unterface       PROFINET         Interface type       PROFINET         Isolated       Yes  |      |
| • User data per address area, max.32 byte- of which consistent, max.32 byteServices- PG/OP communicationYes; with interface active- RoutingYes; with interface active- Global data communicationNo- S7 basic communicationNo- S7 communicationYes- S7 communication, as clientYes- S7 communication, as serverYes- Direct data exchange (slave-to-slave communication)No- DPV1NoTransfer memory244 byte- Inputs244 byte- Outputs244 byte2. Interface typePROFINETInterface typePROFINETIsolatedYes  |      |
| - of which consistent, max.     32 byte       Services     -       - Routing     Yes; with interface active       - Global data communication     No       - S7 basic communication     No       - S7 communication     Yes       - S7 communication, as client     Yes       - S7 communication, as client     Yes       - S7 communication, as server     Yes       - Direct data exchange (slave-to-slave communication)     No       - DPV1     No       Transfer memory     244 byte       - Outputs     244 byte       - Outputs     244 byte       - Interface type     PROFINET       Interface type     PROFINET       Isolated     Yes  |      |
| Services         - PG/OP communication       Yes; with interface active         - Routing       Yes; with interface active         - Global data communication       No         - S7 basic communication       No         - S7 communication       Yes         - S7 communication, as client       Yes         - S7 communication, as client       Yes         - S7 communication, as server       Yes         - S7 communication, as server       Yes         - Direct data exchange (slave-to-slave communication)       No         - DPV1       No         Transfer memory       244 byte         - Outputs       244 byte         2. Interface       PROFINET         Interface type       PROFINET         Isolated       Yes  |      |
| PG/OP communicationYes; with interface active- RoutingYes; with interface active- Global data communicationNo- S7 basic communicationNo- S7 communicationYes- S7 communication, as clientYes- S7 communication, as serverYes- Direct data exchange (slave-to-slave communication)No- DIPV1NoTransfer memory244 byte- Inputs244 byte- Outputs244 byteInterface typePROFINETIsolatedYes   |      |
| RoutingYes; with interface active Global data communicationNo S7 basic communicationNo S7 communicationYes S7 communication, as clientYes S7 communication, as serverYes Direct data exchange (slave-to-slave<br>communication)No DPV1NoTransfer memory244 byte Inputs<br>Outputs244 byte2. Interface typePROFINETInterface typeYes   |      |
| Global data communicationNo- S7 basic communicationNo- S7 communicationYes- S7 communication, as clientYes- S7 communication, as serverYes- Direct data exchange (slave-to-slave communication)No- DPV1NoTransfer memory244 byte- Outputs244 byte2. InterfacePROFINETInterface typePROFINETIsolatedYes  |      |
|   |      |
| - S7 communication       Yes         - S7 communication, as client       Yes         - S7 communication, as server       Yes         - Direct data exchange (slave-to-slave communication)       No         - DPV1       No         Transfer memory       244 byte         - Outputs       244 byte         244 byte       Yes         Interface type       PROFINET         Isolated       Yes   |      |
|   |      |
| - S7 communication, as server     Yes       - Direct data exchange (slave-to-slave communication)     No       - DPV1     No       Transfer memory     244 byte       - Outputs     244 byte       21 Interface     PROFINET       Interface type     PROFINET       Isolated     Yes   |      |
| - Direct data exchange (slave-to-slave communication)     No       - DPV1     No       Transfer memory     -       - Inputs     244 byte       - Outputs     244 byte       2 Interface type     PROFINET       Isolated     Yes  |      |
| communication)     No       — DPV1     No       Transfer memory     244 byte       — Outputs     244 byte       244 byte     244 byte       21 Interface     PROFINET       Interface type     PROFINET       Isolated     Yes  |      |
| - DPV1         No           Transfer memory         244 byte           - Inputs         244 byte           - Outputs         244 byte           2. Interface         244 byte           Interface type         PROFINET           Isolated         Yes  |      |
| Transfer memory       - Inputs       - Outputs       244 byte       244 byte       244 byte       210 Exercise       PROFINET       Isolated       Yes  |      |
| - Inputs     244 byte       - Outputs     244 byte       2. Interface     244 byte       Interface type     PROFINET       Isolated     Yes   |      |
| Outputs     244 byte       2. Interface     PROFINET       Interface type     PROFINET       Isolated     Yes   |      |
| 2. Interface       Interface type       Isolated         Yes  |      |
| Interface type     PROFINET       Isolated     Yes  |      |
| Isolated Yes  |      |
|   |      |
| automatic detection of transmission rate Yes; Autosensing   |      |
|   |      |
| Autonegotiation Yes   |      |
| Autocrossing Yes  |      |
| Change of IP address at runtime, supported Yes; Assignment by higher-level IO-Controller or by the user program v<br>SFB104 "IP_CONF"   | with |
| Number of connection resources     48   |      |
| Interface types   |      |
| • RJ 45 (Ethernet) Yes  |      |
| Number of ports   |      |
| integrated switch Yes   |      |
| Protocols   |      |
| PROFINET IO Controller     Yes  |      |

|   | Vaa   |
|---|---|
| PROFINET IO Device  | Yes   |
| PROFINET CBA  | Yes   |
| PROFIBUS DP master  | No  |
| PROFIBUS DP slave   | No  |
| Open IE communication   | Yes   |
| Web server  | Yes   |
| Point-to-point connection   | No  |
| Media redundancy  | Yes   |
| PROFINET IO Controller  |   |
| • Transmission rate, max.   | 100 Mbit/s  |
| Services  |   |
| — PG/OP communication   | Yes   |
| — S7 communication  | Yes   |
| — Isochronous mode  | Yes; Only with IRT and the High Performance option  |
| — Shared device   | Yes   |
| — Prioritized startup   | Yes   |
| <ul> <li>Number of IO devices with prioritized startup, max.</li> </ul>                               | 32  |
| <ul> <li>Number of connectable IO Devices, max.</li> </ul>  | 256   |
| <ul> <li>— Of which IO devices with IRT, max.</li> </ul>  | 64  |
| — of which in line, max.  | 64  |
| — Number of IO Devices with IRT and the option "high  | 256   |
| flexibility"  |   |
| — of which in line, max.  | 61  |
| <ul> <li>Number of connectable IO Devices for RT, max.</li> </ul>                                     | 256   |
| — of which in line, max.  | 256   |
| <ul> <li>Activation/deactivation of IO Devices</li> </ul>   | Yes   |
| <ul> <li>— Number of IO Devices that can be simultaneously<br/>activated/deactivated, max.</li> </ul> | 8   |
| <ul> <li>— IO Devices changing during operation (partner<br/>ports), supported</li> </ul>             | Yes   |
| Number of IO Devices per tool, max.   | 8; 8 parallel calls of the SFC 12 "D_ACT_DP" possible per line. Max. 32 IO<br>Devices changing during operation (partner ports) are supported   |
| <ul> <li>Device replacement without swap medium</li> </ul>  | Yes   |
| — Send cycles   | 250 $\mu s,$ 500 $\mu s,$ 1 ms, 2 ms, 4 ms additionally with IRT with high performance: 250 $\mu s$ to 4 ms in 125 $\mu s$ frame  |
| — Updating time   | 250 µs to 512 ms; minimum value depends on preset communication share for PROFINET IO, on the number of IO Devices and on the amount of configured user data, see PROFINET system description |
| Address area  |   |
| — Inputs, max.  | 4 kbyte   |
| — Outputs, max.   | 4 kbyte   |
| — User data consistency, max.   | 1 024 byte  |
| PROFINET IO Device  |   |
| Services  |   |
| — PG/OP communication   | Yes   |
| — S7 communication  | Yes   |
| — Isochronous mode  | No  |
| — IRT   | Yes   |
| — Prioritized startup   | Yes   |
| — Shared device   | Yes   |
| — Number of IO Controllers with shared device, max.   | 2   |
| Transfer memory   | -   |
| — Inputs, max.  | 1 440 byte; Per IO Controller with shared device  |
| — Outputs, max.   | 1 440 byte; Per IO Controller with shared device  |
| Submodules  |   |
| — Number, max.  | 64  |
| — User data per submodule, max.   | 1 024 byte  |
| PROFINET CBA  |   |
| acyclic transmission  | Yes   |
| cyclic transmission     cyclic transmission   | Yes   |
| Open IE communication   |   |
| Number of connections, max.   | 46  |
|   |   |
| <ul> <li>Local port numbers used at the system end</li> </ul>   | 0, 20, 21, 25, 80, 102, 135, 161, 34962, 34963, 34964, 65532, 65533, 65534,   |

|  | 65535   |
|--|---|
| <ul> <li>Keep-alive function, supported</li> </ul>   | Yes   |
| Protocols  |   |
| Redundancy mode  |   |
| Media redundancy   |   |
| — Switchover time on line break, typ.  | 200 ms  |
| — Number of stations in the ring, max.   | 50  |
| SIMATIC communication  |   |
| S7 routing   | Yes   |
| Open IE communication  |   |
| • TCP/IP   | Yes; via integrated PROFINET interface and loadable FBs   |
| - Number of connections, max.  | 46  |
| — Data length, max.  | 32 kbyte  |
| - several passive connections per port, supported  | Yes   |
| ISO-on-TCP (RFC1006)   | Yes; Via integrated PROFINET interface or CP 443-1 Adv. and loadable FBs  |
| - Number of connections, max.  | 46  |
| — Data length, max.  | 32 kbyte; 1 452 bytes via CP 443-1 Adv.   |
| • UDP  | Yes; via integrated PROFINET interface and loadable FBs   |
| <ul> <li>Number of connections, max.</li> </ul>  | 46  |
| — Data length, max.  | 1 472 byte  |
| Web server   |   |
| supported  | Yes   |
| User-defined websites  | Yes   |
| Number of HTTP clients   | 5   |
| Isochronous mode   |   |
| Equidistance   | Yes   |
| Number of DP masters with isochronous mode   | 1   |
| User data per isochronous slave, max.  | 244 byte  |
| shortest clock pulse   | 1.5 ms; 0.5 ms without use of SFC 126, 127  |
| max. cycle   | 32 ms   |
| communication functions / header   |   |
| PG/OP communication  | Yes   |
| Number of connectable OPs without message processing   |   |
| Number of connectable OPs with message processing  | 47; When using Alarm_S/SQ and Alarm_D/DQ  |
| Data record routing  | Yes   |
| Global data communication  | Vac   |
| supported     Number of GD loops, max  | Yes<br>8  |
| Number of GD loops, max.   | 8   |
| <ul> <li>Number of GD packets, transmitter, max.</li> <li>Number of GD packets, receiver, max.</li> </ul>  | o<br>16   |
| <ul> <li>Number of GD packets, receiver, max.</li> <li>Size of GD packets, max.</li> </ul>   | 54 byte   |
| <ul> <li>Size of GD packets, max.</li> <li>Size of GD packet (of which consistent), max.</li> </ul>  | 1 variable  |
| S7 basic communication   |   |
| communication     function / S7 basic communication  | Yes   |
| User data per job, max.  | 76 byte   |
| <ul> <li>User data per job (of which consistent), max.</li> </ul>  | 1 variable  |
| S7 communication   |   |
| • supported  | Yes   |
| • as server  | Yes   |
| • as client  | Yes   |
|  |   |
| <ul> <li>User data per job, max.</li> </ul>  | 64 kbyte  |
| <ul> <li>User data per job, max.</li> <li>User data per job (of which consistent), max.</li> </ul>   | 64 kbyte<br>462 byte; 1 variable  |
|  | -   |
| • User data per job (of which consistent), max.  | -   |
| User data per job (of which consistent), max.     S5 compatible communication  | 462 byte; 1 variable  |
| User data per job (of which consistent), max.     S5 compatible communication         supported  | 462 byte; 1 variable<br>Yes; Via FC AG_SEND and AG_RECV, max. via 10 CP 443-1 or 443-5  |
| <ul> <li>User data per job (of which consistent), max.</li> <li>S5 compatible communication</li> <li>supported</li> <li>User data per job, max.</li> </ul>   | 462 byte; 1 variable<br>Yes; Via FC AG_SEND and AG_RECV, max. via 10 CP 443-1 or 443-5<br>8 kbyte   |
| <ul> <li>User data per job (of which consistent), max.</li> <li>S5 compatible communication <ul> <li>supported</li> <li>User data per job, max.</li> <li>User data per job (of which consistent), max.</li> </ul> </li> </ul>  | 462 byte; 1 variable<br>Yes; Via FC AG_SEND and AG_RECV, max. via 10 CP 443-1 or 443-5<br>8 kbyte<br>240 byte   |
| <ul> <li>User data per job (of which consistent), max.</li> <li>S5 compatible communication <ul> <li>supported</li> <li>User data per job, max.</li> <li>User data per job (of which consistent), max.</li> <li>Number of simultaneous AG-SEND/AG-RECV orders per</li> </ul> </li> </ul>           | 462 byte; 1 variable<br>Yes; Via FC AG_SEND and AG_RECV, max. via 10 CP 443-1 or 443-5<br>8 kbyte<br>240 byte   |
| <ul> <li>User data per job (of which consistent), max.</li> <li>S5 compatible communication <ul> <li>supported</li> <li>User data per job, max.</li> <li>User data per job (of which consistent), max.</li> <li>Number of simultaneous AG-SEND/AG-RECV orders per CPU, max.</li> </ul> </li> </ul> | 462 byte; 1 variable<br>Yes; Via FC AG_SEND and AG_RECV, max. via 10 CP 443-1 or 443-5<br>8 kbyte<br>240 byte<br>24/24<br>Yes; Via CP and loadable FB |

| <ul> <li>Setpoint for the CPU communication load</li> </ul>  | 20 %  |
|--|---|
| Number of remote interconnection partners  | 32  |
| Number of functions, master/slave  | 150   |
| Total of all master/slave connections  | 4 500   |
| Data length of all incoming connections master/slave,  | 45 000 byte   |
| max.   | ,   |
| <ul> <li>Data length of all outgoing connections master/slave,<br/>max.</li> </ul>   | 45 000 byte   |
| <ul> <li>Number of device-internal and PROFIBUS<br/>interconnections</li> </ul>  | 1 000   |
| <ul> <li>Data length of device-internal und PROFIBUS<br/>interconnections, max.</li> </ul>   | 16 000 byte   |
| <ul> <li>Data length per connection, max.</li> </ul>   | 2 000 byte  |
| performance data / PROFINET CBA / remote interconnection /   | with acyclic transfer / header  |
| — Sampling interval, min.  | 200 ms; Depending on preset communication load, number of interconnections and data length used |
| <ul> <li>— Number of incoming interconnections</li> </ul>  | 250   |
| <ul> <li>— Number of outgoing interconnections</li> </ul>  | 250   |
| <ul> <li>— Data length of all incoming interconnections, max.</li> </ul>   | 8 000 byte  |
| <ul> <li>— Data length of all outgoing interconnections, max.</li> </ul>   | 8 000 byte  |
| — data volume / as user data for remote  | 2 000 byte  |
| interconnections / in the case of acyclic transmission /<br>with PROFINET CBA / per connection / maximum   |   |
| performance data / PROFINET CBA / remote interconnection /   | / with cyclic transfer / header   |
| — Transmission frequency: Transmission interval, min.  | 1 ms; Depending on preset communication load, number of interconnections and data length used   |
| <ul> <li>— number of remote connections to input variables /<br/>with PROFINET CBA / with cyclic transfer / maximum</li> </ul>                                   | 300   |
| <ul> <li>number of remote connections to output variables /<br/>with cyclical transfer / with PROFINET CBA / maximum</li> </ul>                                  | 300   |
| <ul> <li>— data volume / as user data for remote<br/>interconnections with input variables / with cyclical<br/>transfer / with PROFINET CBA / maximum</li> </ul> | 4 800 byte  |
| <ul> <li>data volume / as user data for remote<br/>interconnections with output variables / with cyclical<br/>transfer / with PROFINET CBA / maximum</li> </ul>  | 4 800 byte  |
| <ul> <li>data volume / as user data for remote<br/>interconnections / with cyclical transfer / with<br/>PROFINET CBA / per connection / maximum</li> </ul>       | 450 byte  |
| performance data / PROFINET CBA / HMI variables via PROF   | INET / acyclic / header   |
| <ul> <li>— Number of stations that can log on for HMI variables<br/>(PN OPC/iMap)</li> </ul>   | 2x PN OPC/1x iMap   |
| — HMI variable updating  | 500 ms  |
| — Number of HMI variables  | 1 000   |
| — Data length of all HMI variables, max.   | 32 000 byte   |
| performance data / PROFINET CBA / PROFIBUS proxy function  | onality / header  |
| — supported  | Yes; 32 PROFIBUS slaves max. connectable  |
| Data length per connection, max.   | 240 byte; Slave-dependent   |
| Number of connections  |   |
| • overall  | 48  |
| usable for PG communication  | 47  |
| - reserved for PG communication  | 1   |
| - adjustable for PG communication, max.  | 0   |
| usable for OP communication  | 47  |
| <ul> <li>reserved for OP communication</li> </ul>  | 1   |
| — adjustable for OP communication, max.  | 0   |
| usable for S7 basic communication  | 46  |
| - reserved for S7 basic communication  | 0   |
| - adjustable for S7 basic communication, max.  | 0   |
| usable for S7 communication  | 46  |
| - reserved for S7 communication  | 0   |
| — adjustable for S7 communication, max.  | 0   |
| usable for routing   | 23  |
| - reserved for routing   | 0   |
| — adjustable for routing, max.   | 0   |
| S7 message functions   |   |
|  |   |

| Number of login stations for message functions, max.      | 47; Max. 47 with Alarm_S/SQ and Alarm_D/DQ (OPs); max. 8 with Alarm,     |
|---|--|
| Symbol-related messages                                   | Alarm_8, Alarm_8P, Notify and Notify_8 (e.g. WinCC)<br>Yes               |
| SCAN procedure  | Yes  |
| Program alarms  | Yes  |
| Process diagnostic messages                               | Yes  |
|   |  |
| simultaneously active Alarm-S blocks, max. Alarm 8-blocks | 250; Simultaneously active alarm_S/SQ blocks or alarm_D/DQ blocks<br>Yes |
| Number of instances for alarm 8 and S7 communication      | 300  |
| blocks, max.  | 500  |
| • preset, max.  | 150  |
| Process control messages                                  | Yes  |
| Number of archives that can log on simultaneously (SFB 37 | 4  |
| AR_SEND)  |  |
| Number of messages  |  |
| • overall, max.   | 256  |
| <ul> <li>in 100 ms grid, max.</li> </ul>                  | 0  |
| • in 500 ms grid, max.                                    | 256  |
| • in 1000 ms grid, max.                                   | 256  |
| Number of additional values                               |  |
| <ul> <li>with 100 ms grid, max.</li> </ul>                | 0  |
| • with 500, 1000 ms grid, max.                            | 1  |
| Test commissioning functions                              |  |
| Status block  | Yes; Up to 16 simultaneously   |
| Single step   | Yes  |
| Number of breakpoints                                     | 16   |
| Status/control  |  |
| Status/control variable                                   | Yes; Up to 16 variable tables  |
| Variables   | Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters     |
| <ul> <li>Number of variables, max.</li> </ul>             | 70; Status/control   |
| Forcing   |  |
| • Forcing   | Yes  |
| <ul> <li>Forcing, variables</li> </ul>                    | Inputs/outputs, bit memories, distributed I/Os                           |
| <ul> <li>Number of variables, max.</li> </ul>             | 64   |
| Diagnostic buffer   |  |
| • present   | Yes  |
| <ul> <li>Number of entries, max.</li> </ul>               | 3 200  |
| — adjustable  | Yes  |
| — preset  | 120  |
| Service data  |  |
| • can be read out   | Yes  |
| Standards, approvals, certificates                        |  |
| CE mark   | Yes  |
| CSA approval  | Yes  |
| UL approval   | Yes  |
| cULus   | Yes  |
| FM approval   | Yes  |
| RCM (formerly C-TICK)                                     | Yes  |
| KC approval   | Yes  |
| EAC (formerly Gost-R)                                     | Yes  |
| Use in hazardous areas                                    |  |
| • ATEX  | ATEX II 3G Ex nA IIC T4 Gc   |
| Ambient conditions  |  |
| Ambient temperature during operation                      |  |
| • min.  | 0 °C   |
| • max.  | 60 °C  |
| configuration / header                                    |  |
| Configuration software                                    |  |
| • STEP 7  | Yes  |
| configuration / programming / header                      |  |
| Command set   | see instruction list   |
|   |  |

| Nesting levels  | 7   |
|---|---|
| Access to consistent data in process image                      | Yes   |
| • System functions (SFC)  | see instruction list  |
| System function blocks (SFB)                                    | see instruction list  |
| Programming language  |   |
| — LAD   | Yes   |
| — FBD   | Yes   |
| — STL   | Yes   |
| — SCL   | Yes   |
| — CFC   | Yes   |
| — GRAPH   | Yes   |
| — HiGraph®  | Yes   |
| configuration / programming / number of simultaneously act      | ive SFC / header  |
| — DPSYC_FR  | 2; SFC 11; per interface  |
| — D_ACT_DP  | 8; SFC 12; per interface  |
|   | 8; SFC 59; per interface  |
| - WR_REC  | 8; SFC 58; per interface  |
| WR_PARM   | 8; SFC 55; per interface  |
| — PARM_MOD  | 1; SFC 57; per interface  |
| WR_DPARM  | 2; SFC 56; per interface  |
| — DPNRM_DG  | 8; SFC 13; per interface  |
| - RDSYSST   | 8; SFC 51   |
| - DP_TOPOL  | 1; SFC 103; per interface   |
| configuration / programming / number of simultaneously act      | ive SFB / header  |
| - RDREC   | 8; SFB 52; per interface, but not more than 32 across all external interfaces |
| — WRREC   | 8; SFB 53; per interface, but not more than 32 across all external interfaces |
| Know-how protection   |   |
| <ul> <li>User program protection/password protection</li> </ul> | Yes   |
| Block encryption  | Yes; With S7 block Privacy  |
| Dimensions  |   |
| Width   | 25 mm   |
| Height  | 290 mm  |
| Depth   | 219 mm  |
| Weights   |   |
| Weight, approx.   | 750 g   |
| last modified:  | 9/7/2023 🖸  |