## **SIEMENS**

## **Data sheet**

## 6ES7412-2EK07-0AB0



SIMATIC S7-400, CPU 412-2 PN Central processing unit with: Work memory 1 MB, (0.5 MB code; 0.5 MB data) interfaces 1st interface MPI/DP 12 Mbit/s, (X1), 2nd interface Ethernet/PROFINET (X5)

General information	
Product type designation	CPU 412-2 PN
HW functional status	01
Firmware version	V7.0
Product function	
<ul> <li>Isochronous mode</li> </ul>	Yes; Via PROFIBUS DP or PROFINET interface
Engineering with	
<ul> <li>Programming package</li> </ul>	STEP 7 V5.5 or higher with HSP 262
CiR - Configuration in RUN	
CiR synchronization time, basic load	100 ms
CiR synchronization time, time per I/O byte	30 µs
Supply voltage	
Rated value (DC)	Power supply via system power supply
Input current	
from backplane bus 5 V DC, typ.	1.1 A
from backplane bus 5 V DC, max.	1.4 A
from backplane bus 24 V DC, max.	150 mA; 150 mA per DP interface
from interface 5 V DC, max.	90 mA; At the DP interface
Power loss	
Power loss, typ.	5.5 W
Power loss, max.	7 W
Memory	
Type of memory	RAM
Work memory	
<ul><li>integrated</li></ul>	1 Mbyte
<ul><li>integrated (for program)</li></ul>	512 kbyte
<ul><li>integrated (for data)</li></ul>	512 kbyte
expandable	No
Load memory	
<ul><li>expandable FEPROM</li></ul>	Yes; with Memory Card (FLASH)
<ul> <li>expandable FEPROM, max.</li> </ul>	64 Mbyte
<ul><li>integrated RAM, max.</li></ul>	512 kbyte
<ul><li>expandable RAM</li></ul>	Yes; with Memory Card (RAM)
expandable RAM, max.	64 Mbyte
Backup	
<ul><li>present</li></ul>	Yes
<ul><li>with battery</li></ul>	Yes; all data
without battery	No
Battery	

Backup battery	
Backup current, typ.	180 μA; up to 40 °C
Backup current, max.	850 μA
Backup time, max.	Dealt with in the module data manual with the secondary conditions and
b	the factors of influence
<ul> <li>Feeding of external backup voltage to CPU</li> </ul>	5 V DC to 15 V DC
CPU processing times	
for bit operations, typ.	31.25 ns
for word operations, typ.	31.25 ns
for fixed point arithmetic, typ.	31.25 ns
for floating point arithmetic, typ.	62.5 ns
CPU-blocks	
DB	
<ul><li>Number, max.</li></ul>	3 000; Number range: 1 to 16000
• Size, max.	64 kbyte
FB	
<ul><li>Number, max.</li></ul>	1 500; Number range: 0 to 7999
Size, max.	64 kbyte
FC	
Number, max.	1 500; Number range: 0 to 7999
• Size, max.	64 kbyte
OB	
Number, max.	see instruction list
• Size, max.	64 kbyte
Number of free cycle OBs	1; OB 1
Number of time alarm OBs	2; OB 10, 11
<ul> <li>Number of delay alarm OBs</li> </ul>	2; OB 20, 21
<ul> <li>Number of cyclic interrupt OBs</li> </ul>	2; OB 32, 35 (shortest cycle that can be set = 500 µs)
<ul> <li>Number of process alarm OBs</li> </ul>	2; OB 40, 41
<ul> <li>Number of DPV1 alarm OBs</li> </ul>	3; OB 55-57
<ul> <li>Number of isochronous mode OBs</li> </ul>	2; OB 61-62
<ul> <li>Number of multicomputing OBs</li> </ul>	1; OB 60
<ul> <li>Number of background OBs</li> </ul>	1; OB 90
<ul> <li>Number of startup OBs</li> </ul>	3; OB 100-102
<ul> <li>Number of asynchronous error OBs</li> </ul>	9; OB 80-88
Number of synchronous error OBs	2; OB 121, 122
Nesting depth	
<ul> <li>per priority class</li> </ul>	24
<ul> <li>additional within an error OB</li> </ul>	1
Counters, timers and their retentivity	
S7 counter	
<ul><li>Number</li></ul>	2 048
Retentivity	
— adjustable	Yes
— lower limit	0
— upper limit	2 047
— preset	Z 0 to Z 7
Counting range	
— lower limit	0
— upper limit	999
IEC counter	
• present	Yes
• Type	SFB
• Number	Unlimited (limited only by RAM capacity)
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
— lower limit	0
— upper limit	2 047
* P.P. * ****	

Fine range  - lover limit - upper limit - upper limit - upper limit - present - fryce - present - fryce - Number - Number of Lower limit - with data area (incl. timers, counters, flags), max.  Flag - Size, max - Reterrivity available - Reterrivity present - Number of clock memories - Algustable, max - present - Number of clock memories - Number of subprocess image - Number of subprocess images - Number of subprocess images, max Process image - Number of subprocess images, max Process image - Number of subprocess images, max Province of subprocess images, max Province of subprocess images, max Province of subprocess images, max Ordinate ordinate of subprocess images, max Ordinate ordin	procet	No times retentive
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upper limit 9 900 s	0	10 ms
Section   Sect		
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**Pype		Ves
Number Unlimited (limited only by RAM capacity)  Data areas and their retentivity  Relentive data area (inct. timens, counters, flags), max. Flag  Size, max.  Retentivity available Retentivity preset Retentivity preset Retentivity preset Retentivity available Rete	·	
Data creas and their retentivity		
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Size, max.		Total Working and Toda Memory (With Sackap Saltery)
Retentivity available   Yes		4 kbyte: Size of bit memory address area
Retentivity preset		
Number of clock memories		
Local data adjustable, max. 9 k kbyte preset 4 k kbyte  Address area  I/O address area inputs 4 kbyte Outputs 4 kbyte  Cutputs 4 kbyte  Process image inputs, adjustable 4 kbyte Outputs, adjustable 4 kbyte Outputs, adjustable 4 kbyte Outputs, default 128 byte Outputs 6 so consistent data in process image Yes  Subprocess images Number of subprocess images, max. 15  Digital channels Inputs 32 768 Outputs 32 768 Analog channels Inputs 2 048 Outputs 3 048 Outputs 3 048 Outputs 4 048 Outputs 5 048 Outputs 6 048 Outputs 6 048 Outputs 7 048 Out		
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Process image  Inputs, adjustable  Inputs, adjustable  Inputs, adjustable  Inputs, default  Italy default  Ita	• Inputs	4 kbyte
Process image	·	
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Outputs, adjustable     Inputs, default     Outputs, default     Consistent data, max.     Access to consistent data in process image     Number of subprocess images, max.      Inputs     Inputs     Outputs     Outpu	-	4 kbyte
Inputs, default     Outputs, default     Outputs default     Outputs     Outpu		
Outputs, default     onsistent data, max. 244 byte     oconsistent data in process image     Subprocess images     Number of subprocess images, max. 15  Digital channels     Inputs 32 768     — of which central 20 48     — of which central 20 48  Hardware configuration  Number of expansion units, max. 21     connectable OPs 47  Multicomputing Yes; 4 CPUs max. (with UR1 or UR2)  Interface modules     ● Number of connectable IM 460s, max. 6     ● Number of connectable IM 460s, max. 6     ● Number of connectable IM 460s, max. 4: IM 463-2  Number of DP masters  ● integrated 1     ● via IM 467     ● wia IM 467     ● Mixed mode IM + CP permitted Processing in central device), max.  ● Number of lo Controllers  Number of IO Controllers  Number of IO Controllers  Number of IO Controllers		
consistent data, max.     Access to consistent data in process image      Number of subprocess images, max.  Digital channels  Inputs     Outputs     Outputs     Outputs     Of which central     Outputs     Of which central     Outputs     Of which central     Outputs     Outp		
Access to consistent data in process image  Number of subprocess images, max.  Digital channels  Inputs  Outputs  Outputs  Outputs  Of which central  Outputs  Outputs  Outputs  Of which central  Outputs  Outputs  Of which central  Outputs  Outpu		
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Digital channels		
Inputs	Number of subprocess images, max.	15
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	— of which central	32 768
Analog channels  Inputs Of which central Outputs Outputs Of which central Outputs Outp	<ul><li>Outputs</li></ul>	32 768
<ul> <li>Inputs</li></ul>	— of which central	32 768
- of which central 2 048  • Outputs 2 048  - of which central 2 048  Hardware configuration  Number of expansion units, max. 21  connectable OPs 47  Multicomputing Yes; 4 CPUs max. (with UR1 or UR2)  Interface modules  • Number of connectable IMs (total), max. 6  • Number of connectable IM 460s, max. 6  • Number of connectable IM 463s, max. 4; IM 463-2  Number of DP masters  • integrated 1  • via CP 10; CP 443-5 Extended  • via IM 467 4  • Mixed mode IM + CP permitted PROFINET IO mode  • via interface module  • Number of pluggable S5 modules (via adapter capsule in central device), max.  Number of IO Controllers	Analog channels	
Outputs Of which central One of which central One of which central One of expansion units, max.  Connectable OPs Af Multicomputing One of connectable IMs (total), max. One of connectable IMs (total), max. One of connectable IM 460s, max. One of connectable IM 463s, max. One of connectable IM 463s, max. One of DP masters  Integrated One of DP masters	<ul><li>Inputs</li></ul>	2 048
Hardware configuration  Number of expansion units, max.  connectable OPs  47  Multicomputing  Number of connectable IMs (total), max.  Number of DP masters  integrated  via CP  via IM 467  Mixed mode IM + CP permitted  No; IM 467 cannot be used jointly with CP 443-5 Ext. or CP 443-1 in PROFINET IO mode  Number of pluggable S5 modules (via adapter capsule in central device), max.  Number of IO Controllers	<ul><li>of which central</li></ul>	2 048
Number of expansion units, max.  connectable OPs  Multicomputing  1 Yes; 4 CPUs max. (with UR1 or UR2)  Interface modules  Number of connectable IMs (total), max. Number of connectable IM 460s, max. Number of connectable IM 460s, max. Number of DP masters  integrated via CP via IM 467 Mixed mode IM + CP permitted No; IM 467 cannot be used jointly with CP 443-5 Ext. or CP 443-1 in PROFINET IO mode  Number of pluggable S5 modules (via adapter capsule in central device), max.  Number of IO Controllers	<ul><li>Outputs</li></ul>	2 048
Number of expansion units, max.  connectable OPs  47  Multicomputing  Yes; 4 CPUs max. (with UR1 or UR2)  Interface modules  Number of connectable IMs (total), max. Number of connectable IMs (total), max.  Number of connectable IM 460s, max.  Number of DP masters  integrated  via CP  Nia IM 467  Mixed mode IM + CP permitted  No; IM 467 cannot be used jointly with CP 443-5 Ext. or CP 443-1 in PROFINET IO mode  via interface module  Number of pluggable S5 modules (via adapter capsule in central device), max.  Number of IO Controllers	— of which central	2 048
connectable OPs  Multicomputing  Yes; 4 CPUs max. (with UR1 or UR2)  Interface modules  Number of connectable IMs (total), max. Number of connectable IM 460s, max. Number of connectable IM 463s, max.  Number of DP masters  integrated via CP via IM 467 Mixed mode IM + CP permitted  No; IM 467 cannot be used jointly with CP 443-5 Ext. or CP 443-1 in PROFINET IO mode  via interface module Number of pluggable S5 modules (via adapter capsule in central device), max.  Number of IO Controllers	Hardware configuration	
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<ul> <li>Number of connectable IMs (total), max.</li> <li>Number of connectable IM 460s, max.</li> <li>Number of connectable IM 463s, max.</li> <li>Number of DP masters</li> <li>integrated</li> <li>via CP</li> <li>via IM 467</li> <li>Mixed mode IM + CP permitted</li> <li>No; IM 467 cannot be used jointly with CP 443-5 Ext. or CP 443-1 in PROFINET IO mode</li> <li>via interface module</li> <li>Number of pluggable S5 modules (via adapter capsule in central device), max.</li> </ul> Number of IO Controllers	Multicomputing	Yes; 4 CPUs max. (with UR1 or UR2)
<ul> <li>Number of connectable IM 460s, max.</li> <li>Number of connectable IM 463s, max.</li> <li>Number of DP masters</li> <li>integrated</li> <li>via CP</li> <li>via IM 467</li> <li>Mixed mode IM + CP permitted</li> <li>via interface module</li> <li>Number of pluggable S5 modules (via adapter capsule in central device), max.</li> </ul>	Interface modules	
<ul> <li>Number of connectable IM 463s, max.</li> <li>Number of DP masters</li> <li>integrated</li> <li>via CP</li> <li>via IM 467</li> <li>Mixed mode IM + CP permitted</li> <li>via interface module</li> <li>Number of pluggable S5 modules (via adapter capsule in central device), max.</li> <li>Number of IO Controllers</li> <li>4; IM 463-2</li> <li>10; CP 443-5 Extended</li> <li>Via 10; CP 443-5 Extended</li> <li>No; IM 467 cannot be used jointly with CP 443-5 Ext. or CP 443-1 in PROFINET IO mode</li> <li>0</li> <li>Number of pluggable S5 modules (via adapter capsule in central device), max.</li> </ul>	<ul> <li>Number of connectable IMs (total), max.</li> </ul>	6
Number of DP masters  • integrated • via CP • via IM 467 • Mixed mode IM + CP permitted  • via interface module • Number of pluggable S5 modules (via adapter capsule in central device), max.  Number of IO Controllers	<ul> <li>Number of connectable IM 460s, max.</li> </ul>	6
<ul> <li>integrated</li> <li>via CP</li> <li>via IM 467</li> <li>Mixed mode IM + CP permitted</li> <li>via interface module</li> <li>Number of pluggable S5 modules (via adapter capsule in central device), max.</li> </ul> Number of IO Controllers <ul> <li>1</li> <li>10; CP 443-5 Extended</li> <li>4</li> <li>No; IM 467 cannot be used jointly with CP 443-5 Ext. or CP 443-1 in PROFINET IO mode</li> <li>0</li> <li>6</li> </ul>		4; IM 463-2
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<ul> <li>via IM 467</li> <li>Mixed mode IM + CP permitted</li> <li>Via interface module</li> <li>Number of pluggable S5 modules (via adapter capsule in central device), max.</li> </ul> Number of IO Controllers <ul> <li>Via IM 467 cannot be used jointly with CP 443-5 Ext. or CP 443-1 in PROFINET IO mode</li> <li>0</li> <li>6</li> </ul>	-	
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PROFINET IO mode  • via interface module  • Number of pluggable S5 modules (via adapter capsule in central device), max.  Number of IO Controllers		
Number of pluggable S5 modules (via adapter capsule in central device), max.  Number of IO Controllers		PROFINET IO mode
capsule in central device), max.  Number of IO Controllers		0
		6
• integrated 1	Number of IO Controllers	
	• integrated	1

• via CP	4; Max. 4 in the central controller; no mixed operation of different CP
	443-1 types in PROFINET IO mode
Number of operable FMs and CPs (recommended)	
• FM	Limited by number of slots and number of connections
• CP, PtP	CP 440: Limited by number of slots; CP 441: Limited by number of slots and number of connections
PROFIBUS and Ethernet CPs	14; In total max. 10 CPs as DP master and PROFINET controller, of which up to 10 IMs or CPs as DP master and up to 4 CPs as PROFINET controller
Slots	
• required slots	1
Time of day	
Clock	
Hardware clock (real-time)	Yes
retentive and synchronizable	Yes
Resolution	1 ms
<ul> <li>Deviation per day (buffered), max.</li> </ul>	1.7 s; Power off
<ul> <li>Deviation per day (unbuffered), max.</li> </ul>	8.6 s; For power On
Operating hours counter	
• Number	16
Number/Number range	0 to 15
Range of values	SFCs 2, 3 and 4: 0 to 32767 hours SFC 101: 0 to 2^31 - 1 hours
Granularity	1 h
• retentive	Yes
Clock synchronization	
• supported	Yes
• to MPI, master	Yes
• to MPI, slave	Yes
• to DP, master	Yes
• to DP, slave	Yes
• in AS, master	Yes
• in AS, slave	Yes
on Ethernet via NTP	Yes; As client
• to IF 964 DP	No
Time difference in system when synchronizing via	
• Ethernet, max.	10 ms
<ul><li>MPI, max.</li></ul>	200 ms
Interfaces	
Interfaces/bus type	1 x MPI/PROFIBUS DP, 1 x PROFINET (2 ports)
Number of RS 485 interfaces	1; Combined MPI / PROFIBUS DP
1. Interface	·, · · · · · · · · · · · · · · · · · ·
Interface type	MPI/PROFIBUS DP
Isolated	Yes
Interface types	
• RS 485	Yes
Output current of the interface, max.	150 mA
Protocols	100 1111
• MPI	Yes
PROFIBUS DP master	Yes
PROFIBUS DP slave	Yes
MPI	
Number of connections	32; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1
Transmission rate, max.	12 Mbit/s
Services	
— PG/OP communication	Yes
— Routing	Yes
Global data communication	Yes
S7 basic communication	Yes
— S7 basic communication  — S7 communication	Yes
S7 communication     S7 communication, as client	Yes
— or communication, as cilent	103

— S7 communication, as server	Yes
PROFIBUS DP master	
Number of connections, max.	16; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1
• Transmission rate, max.	12 Mbit/s
<ul> <li>Number of DP slaves, max.</li> </ul>	32
Services	
— PG/OP communication	Yes
— Routing	Yes; S7 routing
<ul> <li>Global data communication</li> </ul>	No
<ul> <li>S7 basic communication</li> </ul>	Yes
— S7 communication	Yes
<ul> <li>— S7 communication, as client</li> </ul>	Yes
<ul> <li>— S7 communication, as server</li> </ul>	Yes
— Equidistance	Yes
<ul><li>— Isochronous mode</li></ul>	Yes
— SYNC/FREEZE	Yes
<ul> <li>Activation/deactivation of DP slaves</li> </ul>	Yes
<ul> <li>Direct data exchange (slave-to-slave communication)</li> </ul>	Yes
— DPV1	Yes
Address area	
— Inputs, max.	2 kbyte
— Outputs, max.	2 kbyte
User data per DP slave	
<ul><li>User data per DP slave, max.</li></ul>	244 byte
— Inputs, max.	244 byte
— Outputs, max.	244 byte
— Slots, max.	244
— per slot, max.	128 byte
PROFIBUS DP slave	
Number of connections	16
• GSD file	http://support.automation.siemens.com/WW/view/en/113652
Transmission rate, max.	12 Mbit/s
automatic baud rate search	No
Address area, max.	32; Virtual slots
User data per address area, max.	32 byte
— of which consistent, max.	32 byte
Services  — PG/OP communication	Voc. with interface active
	Yes; with interface active
— Routing	Yes; with interface active
Global data communication      S7 basic communication	No No
S7 basic communication  S7 communication	
S7 communication      S7 communication, as client	Yes Yes
S7 communication, as client      S7 communication, as server	Yes
Direct data exchange (slave-to-slave)	No
communication)	
— DPV1	No
Transfer memory	
— Inputs	244 byte
— Outputs	244 byte
2. Interface	
Interface type	PROFINET
Isolated	Yes
automatic detection of transmission rate	Yes; Autosensing
Autonegotiation	Yes
Autonegotiation Autocrossing	Yes Yes
Autocrossing	Yes Yes; Assignment by higher-level IO-Controller or by the user program

Interface types	
• RJ 45 (Ethernet)	Yes
,	2
Number of ports	
• integrated switch	Yes
Protocols	
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
PROFINET CBA	Yes
<ul> <li>PROFIBUS DP master</li> </ul>	No
<ul> <li>PROFIBUS DP slave</li> </ul>	No
Open IE communication	Yes
Web server	Yes
Point-to-point connection	No
	Yes
Media redundancy  PROFINITIO Controller	165
PROFINET IO Controller	400 M W
Transmission rate, max.	100 Mbit/s
Services	
<ul><li>— PG/OP communication</li></ul>	Yes
— S7 communication	Yes
— Isochronous mode	Yes; Only with IRT and the High Performance option
— Shared device	Yes
— Prioritized startup	Yes
Number of IO devices with prioritized startup, max.	32
Number of connectable IO Devices, max.	256
Of which IO devices with IRT, max.	64
— of which in line, max.	64
<ul> <li>Number of IO Devices with IRT and the option "high flexibility"</li> </ul>	256
— of which in line, max.	61
<ul> <li>Number of connectable IO Devices for RT, max.</li> </ul>	256
— of which in line, max.	256
<ul> <li>Activation/deactivation of IO Devices</li> </ul>	Yes
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8
<ul> <li>IO Devices changing during operation (partner ports), supported</li> </ul>	Yes
— Number of IO Devices per tool, max.	8; 8 parallel calls of the SFC 12 "D_ACT_DP" possible per line. Max. 32 IO Devices changing during operation (partner ports) are supported
<ul> <li>Device replacement without swap medium</li> </ul>	Yes
— Send cycles	250 μs, 500 μs, 1 ms, 2 ms, 4 ms additionally with IRT with high performance: 250 μs to 4 ms in 125 μs frame
— Updating time	250 μs to 512 ms; minimum value depends on preset communication share for PROFINET IO, on the number of IO Devices and on the amount of configured user data, see PROFINET system description
Address area	
— Inputs, max.	4 kbyte
— Outputs, max.	4 kbyte
User data consistency, max.	1 024 byte
PROFINET IO Device	., ., ., ., ., ., ., ., ., ., ., ., ., .
Services	
<ul><li>— PG/OP communication</li></ul>	Yes
— S7 communication	Yes
— Isochronous mode	No
— IRT	Yes
Prioritized startup	Yes
— Shared device	Yes
	2
<ul> <li>Number of IO Controllers with shared device, max.</li> </ul>	2
Transfer memory	
— Inputs, max.	1 440 byte; Per IO Controller with shared device
	1 SHOUND FELLO COMMONE WITH SHARED DEVICE

— Outputs, max.	1 440 byte; Per IO Controller with shared device
Submodules	1 440 byte, I ci to controller with shared device
— Number, max.	64
User data per submodule, max.	1 024 byte
PROFINET CBA	1 02 1 03/10
acyclic transmission	Yes
cyclic transmission	Yes
Open IE communication	
Number of connections, max.	46
Local port numbers used at the system end	0, 20, 21, 25, 80, 102, 135, 161, 34962, 34963, 34964, 65532, 65533, 65534, 65535
Keep-alive function, supported	Yes
Protocols	
Redundancy mode	
Media redundancy	
Switchover time on line break, typ.	200 ms
Number of stations in the ring, max.	50
SIMATIC communication	
S7 routing	Yes
Open IE communication	
• TCP/IP	Yes; via integrated PROFINET interface and loadable FBs
<ul> <li>Number of connections, max.</li> </ul>	46
— Data length, max.	32 kbyte
<ul> <li>several passive connections per port, supported</li> </ul>	Yes
• ISO-on-TCP (RFC1006)	Yes; Via integrated PROFINET interface or CP 443-1 Adv. and loadable FBs
<ul> <li>Number of connections, max.</li> </ul>	46
— Data length, max.	32 kbyte; 1 452 bytes via CP 443-1 Adv.
• UDP	Yes; via integrated PROFINET interface and loadable FBs
<ul> <li>Number of connections, max.</li> </ul>	46
— Data length, max.	1 472 byte
Web server	
<ul><li>supported</li></ul>	Yes
<ul> <li>User-defined websites</li> </ul>	Yes
<ul> <li>Number of HTTP clients</li> </ul>	5
Isochronous mode	
Equidistance	Yes
Number of DP masters with isochronous mode	1
User data per isochronous slave, max.	244 byte
shortest clock pulse	1.5 ms; 0.5 ms without use of SFC 126, 127
max. cycle	32 ms
communication functions / header	
PG/OP communication	Yes
<ul> <li>Number of connectable OPs without message</li> </ul>	47
processing	
<ul> <li>Number of connectable OPs with message processing</li> </ul>	47; When using Alarm_S/SQ and Alarm_D/DQ
Data record routing	Yes
Global data communication	
<ul><li>supported</li></ul>	Yes
<ul> <li>Number of GD loops, max.</li> </ul>	8
<ul> <li>Number of GD packets, transmitter, max.</li> </ul>	8
<ul> <li>Number of GD packets, receiver, max.</li> </ul>	16
<ul> <li>Size of GD packets, max.</li> </ul>	54 byte
Size of GD packet (of which consistent), max.	1 variable
S7 basic communication	
<ul><li>supported</li></ul>	Yes
User data per job, max.	76 byte
User data per job (of which consistent), max.	1 variable
S7 communication	

• supported	Yes
• as server	Yes
• as client	Yes
<ul> <li>User data per job, max.</li> </ul>	64 kbyte
User data per job (of which consistent), max.	462 byte; 1 variable
S5 compatible communication	
• supported	Yes; Via FC AG_SEND and AG_RECV, max. via 10 CP 443-1 or 443-5
<ul> <li>User data per job, max.</li> </ul>	8 kbyte
<ul> <li>User data per job (of which consistent), max.</li> </ul>	240 byte
Number of simultaneous AG-SEND/AG-RECV	24/24
orders per CPU, max.	
Standard communication (FMS)	V V 00 H 111 FD
supported	Yes; Via CP and loadable FB
communication functions / PROFINET CBA (with set target c	
Setpoint for the CPU communication load	20 %
Number of remote interconnection partners	32
Number of functions, master/slave	150
Total of all master/slave connections	4 500
<ul> <li>Data length of all incoming connections master/slave, max.</li> </ul>	45 000 byte
<ul> <li>Data length of all outgoing connections master/slave, max.</li> </ul>	45 000 byte
Number of device-internal and PROFIBUS interconnections	1 000
<ul> <li>Data length of device-internal und PROFIBUS interconnections, max.</li> </ul>	16 000 byte
Data length per connection, max.	2 000 byte
performance data / PROFINET CBA / remote interconne	·
— Sampling interval, min.	200 ms; Depending on preset communication load, number of interconnections and data length used
<ul> <li>Number of incoming interconnections</li> </ul>	250
<ul> <li>Number of outgoing interconnections</li> </ul>	250
<ul> <li>Data length of all incoming interconnections, max.</li> </ul>	8 000 byte
<ul> <li>Data length of all outgoing interconnections, max.</li> </ul>	8 000 byte
Data length per connection, max.	2 000 byte
performance data / PROFINET CBA / remote interconne	ction / with cyclic transfer / header
<ul> <li>Transmission frequency: Transmission interval, min.</li> </ul>	1 ms; Depending on preset communication load, number of interconnections and data length used
<ul> <li>Number of incoming interconnections</li> </ul>	300
<ul> <li>Number of outgoing interconnections</li> </ul>	300
<ul> <li>Data length of all incoming interconnections, max.</li> </ul>	4 800 byte
<ul> <li>Data length of all outgoing interconnections, max.</li> </ul>	4 800 byte
<ul> <li>Data length per connection, max.</li> </ul>	450 byte
performance data / PROFINET CBA / HMI variables via I  — Number of stations that can log on for HMI	PROFINET / acyclic / header 2x PN OPC/1x iMap
variables (PN OPC/iMap)	F00 mg
— HMI variable updating	500 ms
Number of HMI variables  Pote length of all HMI variables, may	1 000
— Data length of all HMI variables, max.	32 000 byte
performance data / PROFINET CBA / PROFIBUS proxy	
— supported	Yes; 32 PROFIBUS slaves max. connectable
— Data length per connection, max.	240 byte; Slave-dependent
Number of connections	40
overall     veable for PC communication	48
usable for PG communication  recorded for PG communication	47
— reserved for PG communication	1
— adjustable for PG communication, max.	0
usable for OP communication  recogned for OP communication	47
reserved for OP communication	1

<ul> <li>adjustable for OP communication, max.</li> </ul>	0
<ul> <li>usable for S7 basic communication</li> </ul>	46
<ul> <li>reserved for S7 basic communication</li> </ul>	0
<ul> <li>adjustable for S7 basic communication, max.</li> </ul>	0
<ul> <li>usable for S7 communication</li> </ul>	46
<ul> <li>reserved for S7 communication</li> </ul>	0
<ul> <li>adjustable for S7 communication, max.</li> </ul>	0
usable for routing	23
reserved for routing	0
— adjustable for routing, max.	0
S7 message functions	
	47: May 47 with Alarm S/SO and Alarm D/DO (OBs); may 8 with
Number of login stations for message functions, max.	47; Max. 47 with Alarm_S/SQ and Alarm_D/DQ (OPs); max. 8 with Alarm, Alarm_8, Alarm_8P, Notify and Notify_8 (e.g. WinCC)
Symbol-related messages	Yes
SCAN procedure	Yes
	Yes
Program alarms	
Process diagnostic messages	Yes O'COLL II D'COLL II D'
simultaneously active Alarm-S blocks, max.	250; Simultaneously active alarm_S/SQ blocks or alarm_D/DQ blocks
Alarm 8-blocks	Yes
Number of instances for alarm 8 and S7     and S7	300
communication blocks, max.	450
• preset, max.	150
Process control messages	Yes
Number of archives that can log on simultaneously (SFB	4
37 AR_SEND)	
Number of messages	050
• overall, max.	256
• in 100 ms grid, max.	0
• in 500 ms grid, max.	256
in 1000 ms grid, max.	256
Number of additional values	
• with 100 ms grid, max.	0
<ul><li>with 100 ms grid, max.</li><li>with 500, 1000 ms grid, max.</li></ul>	0
_	
• with 500, 1000 ms grid, max.	
with 500, 1000 ms grid, max.  Test commissioning functions  Status block	1 Yes; Up to 16 simultaneously
with 500, 1000 ms grid, max.  Test commissioning functions  Status block  Single step	1
with 500, 1000 ms grid, max.  Test commissioning functions  Status block	Yes; Up to 16 simultaneously Yes
with 500, 1000 ms grid, max.  Test commissioning functions  Status block  Single step  Number of breakpoints  Status/control	Yes; Up to 16 simultaneously Yes 16
with 500, 1000 ms grid, max.  Test commissioning functions  Status block  Single step  Number of breakpoints  Status/control  Status/control variable	Yes; Up to 16 simultaneously Yes 16 Yes; Up to 16 variable tables
with 500, 1000 ms grid, max.  Test commissioning functions  Status block  Single step  Number of breakpoints  Status/control  Status/control variable  Variables	Yes; Up to 16 simultaneously Yes 16  Yes; Up to 16 variable tables Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
with 500, 1000 ms grid, max.  Test commissioning functions  Status block  Single step  Number of breakpoints  Status/control  Status/control variable  Variables  Number of variables, max.	Yes; Up to 16 simultaneously Yes 16 Yes; Up to 16 variable tables
with 500, 1000 ms grid, max.  Test commissioning functions  Status block  Single step  Number of breakpoints  Status/control  Status/control variable  Variables  Number of variables, max.  Forcing	Yes; Up to 16 simultaneously Yes 16  Yes; Up to 16 variable tables Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 70; Status/control
with 500, 1000 ms grid, max.  Test commissioning functions  Status block  Single step  Number of breakpoints  Status/control  Status/control variable  Variables  Number of variables, max.  Forcing  Forcing	Yes; Up to 16 simultaneously Yes 16  Yes; Up to 16 variable tables Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 70; Status/control  Yes
with 500, 1000 ms grid, max.  Test commissioning functions  Status block  Single step  Number of breakpoints  Status/control  Status/control variable  Variables  Number of variables, max.  Forcing  Forcing  Forcing, variables	Yes; Up to 16 simultaneously Yes 16  Yes; Up to 16 variable tables Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 70; Status/control  Yes Inputs/outputs, bit memories, distributed I/Os
with 500, 1000 ms grid, max.  Test commissioning functions  Status block  Single step  Number of breakpoints  Status/control  Status/control variable  Variables  Number of variables, max.  Forcing  Forcing  Forcing, variables  Number of variables, max.	Yes; Up to 16 simultaneously Yes 16  Yes; Up to 16 variable tables Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 70; Status/control  Yes
with 500, 1000 ms grid, max.  Test commissioning functions  Status block  Single step  Number of breakpoints  Status/control  Status/control variable  Variables  Number of variables, max.  Forcing  Forcing  Forcing, variables  Number of variables, max.  Diagnostic buffer	Yes; Up to 16 simultaneously Yes 16  Yes; Up to 16 variable tables Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 70; Status/control  Yes Inputs/outputs, bit memories, distributed I/Os 64
with 500, 1000 ms grid, max.  Test commissioning functions  Status block  Single step  Number of breakpoints  Status/control      Status/control variable      Variables      Number of variables, max.  Forcing      Forcing      Forcing, variables      Number of variables, max.  Diagnostic buffer      present	Yes; Up to 16 simultaneously Yes 16  Yes; Up to 16 variable tables Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 70; Status/control  Yes Inputs/outputs, bit memories, distributed I/Os 64  Yes
with 500, 1000 ms grid, max.  Test commissioning functions  Status block  Single step  Number of breakpoints  Status/control      Status/control variable      Variables      Number of variables, max.  Forcing      Forcing      Forcing, variables      Number of variables, max.  Diagnostic buffer      present      Number of entries, max.	Yes; Up to 16 simultaneously Yes 16  Yes; Up to 16 variable tables Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 70; Status/control  Yes Inputs/outputs, bit memories, distributed I/Os 64  Yes 3 200
with 500, 1000 ms grid, max.  Test commissioning functions  Status block  Single step  Number of breakpoints  Status/control      Status/control variable      Variables      Number of variables, max.  Forcing      Forcing      Forcing, variables      Number of variables, max.  Diagnostic buffer      present	Yes; Up to 16 simultaneously Yes 16  Yes; Up to 16 variable tables Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 70; Status/control  Yes Inputs/outputs, bit memories, distributed I/Os 64  Yes 3 200 Yes
with 500, 1000 ms grid, max.  Test commissioning functions  Status block  Single step  Number of breakpoints  Status/control      Status/control variable      Variables      Number of variables, max.  Forcing      Forcing      Forcing, variables      Number of variables, max.  Diagnostic buffer      present      Number of entries, max.	Yes; Up to 16 simultaneously Yes 16  Yes; Up to 16 variable tables Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 70; Status/control  Yes Inputs/outputs, bit memories, distributed I/Os 64  Yes 3 200
with 500, 1000 ms grid, max.  Test commissioning functions  Status block  Single step  Number of breakpoints  Status/control      Status/control variable      Variables      Number of variables, max.  Forcing      Forcing      Forcing, variables      Number of variables, max.  Diagnostic buffer      present      Number of entries, max.  — adjustable	Yes; Up to 16 simultaneously Yes 16  Yes; Up to 16 variable tables Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 70; Status/control  Yes Inputs/outputs, bit memories, distributed I/Os 64  Yes 3 200 Yes
with 500, 1000 ms grid, max.  Test commissioning functions  Status block  Single step  Number of breakpoints  Status/control  Status/control variable  Variables  Number of variables, max.  Forcing  Forcing  Forcing, variables  Number of variables, max.  Diagnostic buffer  present  Number of entries, max.  — adjustable — preset	Yes; Up to 16 simultaneously Yes 16  Yes; Up to 16 variable tables Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 70; Status/control  Yes Inputs/outputs, bit memories, distributed I/Os 64  Yes 3 200 Yes
with 500, 1000 ms grid, max.  Test commissioning functions  Status block  Single step  Number of breakpoints  Status/control      Status/control variable      Variables     Number of variables, max.  Forcing     Forcing     Forcing, variables     Number of variables, max.  Diagnostic buffer      present     Number of entries, max.  — adjustable — preset  Service data	Yes; Up to 16 simultaneously Yes 16  Yes; Up to 16 variable tables Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 70; Status/control  Yes Inputs/outputs, bit memories, distributed I/Os 64  Yes 3 200 Yes 120
<ul> <li>with 500, 1000 ms grid, max.</li> <li>Test commissioning functions</li> <li>Status block</li> <li>Single step</li> <li>Number of breakpoints</li> <li>Status/control</li> <li>Status/control variable</li> <li>Variables</li> <li>Number of variables, max.</li> <li>Forcing</li> <li>Forcing, variables</li> <li>Number of variables, max.</li> <li>Diagnostic buffer</li> <li>present</li> <li>Number of entries, max.</li> <li>— adjustable</li> <li>— preset</li> <li>Service data</li> <li>can be read out</li> </ul>	Yes; Up to 16 simultaneously Yes 16  Yes; Up to 16 variable tables Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 70; Status/control  Yes Inputs/outputs, bit memories, distributed I/Os 64  Yes 3 200 Yes 120
with 500, 1000 ms grid, max.  Test commissioning functions  Status block  Single step  Number of breakpoints  Status/control      Status/control variable     Variables     Number of variables, max.  Forcing     Forcing     Forcing, variables     Number of variables, max.  Diagnostic buffer     present     Number of entries, max.     — adjustable     — preset  Service data     can be read out  Standards, approvals, certificates	Yes; Up to 16 simultaneously Yes 16  Yes; Up to 16 variable tables Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 70; Status/control  Yes Inputs/outputs, bit memories, distributed I/Os 64  Yes 3 200 Yes 120  Yes
with 500, 1000 ms grid, max.  Test commissioning functions  Status block  Single step  Number of breakpoints  Status/control      Status/control variable      Variables      Number of variables, max.  Forcing      Forcing      Forcing, variables      Number of variables, max.  Diagnostic buffer      present      Number of entries, max.  — adjustable — preset  Service data      can be read out  Standards, approvals, certificates  CE mark  CSA approval	Yes; Up to 16 simultaneously Yes 16  Yes; Up to 16 variable tables Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 70; Status/control  Yes Inputs/outputs, bit memories, distributed I/Os 64  Yes 3 200 Yes 120  Yes
with 500, 1000 ms grid, max.  Test commissioning functions  Status block  Single step  Number of breakpoints  Status/control      Status/control variable      Variables      Number of variables, max.  Forcing      Forcing, variables      Number of variables, max.  Diagnostic buffer      present      Number of entries, max.  — adjustable — preset  Service data      can be read out  Standards, approvals, certificates  CE mark  CSA approval  UL approval	Yes; Up to 16 simultaneously Yes 16  Yes; Up to 16 variable tables Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 70; Status/control  Yes Inputs/outputs, bit memories, distributed I/Os 64  Yes 3 200 Yes 120  Yes Yes
with 500, 1000 ms grid, max.  Test commissioning functions  Status block  Single step  Number of breakpoints  Status/control      Status/control variable      Variables      Number of variables, max.  Forcing      Forcing      Forcing, variables      Number of variables, max.  Diagnostic buffer      present      Number of entries, max.      — adjustable      — preset  Service data      can be read out  Standards, approvals, certificates  CE mark  CSA approval  UL approval  cULus	Yes; Up to 16 simultaneously Yes 16  Yes; Up to 16 variable tables Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 70; Status/control  Yes Inputs/outputs, bit memories, distributed I/Os 64  Yes 3 200 Yes 120  Yes Yes Yes Yes Yes
with 500, 1000 ms grid, max.  Test commissioning functions  Status block  Single step  Number of breakpoints  Status/control      Status/control variable      Variables      Number of variables, max.  Forcing      Forcing      Forcing, variables      Number of variables, max.  Diagnostic buffer      present      Number of entries, max.      — adjustable      — preset  Service data      • can be read out  Standards, approvals, certificates  CE mark  CSA approval  UL approval  CULus  FM approval	Yes; Up to 16 simultaneously Yes 16  Yes; Up to 16 variable tables Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 70; Status/control  Yes Inputs/outputs, bit memories, distributed I/Os 64  Yes 3 200 Yes 120  Yes Yes Yes Yes Yes Yes Yes
with 500, 1000 ms grid, max.  Test commissioning functions  Status block  Single step  Number of breakpoints  Status/control      Status/control variable      Variables      Number of variables, max.  Forcing      Forcing      Forcing, variables      Number of variables, max.  Diagnostic buffer      present      Number of entries, max.      — adjustable      — preset  Service data      can be read out  Standards, approvals, certificates  CE mark  CSA approval  UL approval  cULus	Yes; Up to 16 simultaneously Yes 16  Yes; Up to 16 variable tables Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 70; Status/control  Yes Inputs/outputs, bit memories, distributed I/Os 64  Yes 3 200 Yes 120  Yes Yes Yes Yes Yes

EAC (formerly Gost-R)	Yes
Use in hazardous areas	
• ATEX	ATEX II 3G Ex nA IIC T4 Gc
Ambient conditions	
Ambient temperature during operation	
• min.	0 °C
• max.	60 °C
configuration / header	
Configuration software	
• STEP 7	Yes
configuration / programming / header	
Command set	see instruction list
Nesting levels	7
<ul> <li>Access to consistent data in process image</li> </ul>	Yes
<ul> <li>System functions (SFC)</li> </ul>	see instruction list
<ul> <li>System function blocks (SFB)</li> </ul>	see instruction list
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— CFC	Yes
— GRAPH	Yes
— HiGraph®	Yes
configuration / programming / number of simultaneously	active SFC / header
— DPSYC_FR	2; SFC 11; per interface
— D_ACT_DP	8; SFC 12; per interface
— RD_REC	8; SFC 59; per interface
— WR_REC	8; SFC 58; per interface
— WR_PARM	8; SFC 55; per interface
— PARM_MOD	1; SFC 57; per interface
— WR_DPARM	2; SFC 56; per interface
— DPNRM_DG	8; SFC 13; per interface
— RDSYSST	8; SFC 51
— DP_TOPOL	1; SFC 103; per interface
configuration / programming / number of simultaneously	active SFB / header
— RDREC	8; SFB 52; per interface, but not more than 32 across all external interfaces
— WRREC	8; SFB 53; per interface, but not more than 32 across all external interfaces
Know-how protection	
<ul> <li>User program protection/password protection</li> </ul>	Yes
Block encryption	Yes; With S7 block Privacy
Dimensions	
Width	25 mm
Height	290 mm
Depth	219 mm
Weights	
Weight, approx.	750 g
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